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# Green Synthesis of Fe<sub>3</sub>O<sub>4</sub>@CDs Nanocomposites and its Performance on Optical and Magnetic Properties

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**Abstract:** The coprecipitation technique has successfully created iron oxide (Fe<sub>3</sub>O<sub>4</sub>) nanoparticles. The surface of Fe<sub>3</sub>O<sub>4</sub> nanoparticles was then modified with luminescent material, namely carbon dots (CDs). CD was synthesized from dried banana leaves using a simple heating method. Then, the Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposite was synthesized using the hydrothermal method of one-pot and two-pot synthesis. The CD is transparent under visible light and looks blue and green under UV illumination. The photoluminescence properties of CDs and Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposite were characterized using photoluminescence (PL) spectrophotometers. Fe<sub>3</sub>O<sub>4</sub>@CD synthesized using a one-pot technique has an emission band that broadens towards longer wavelengths, or "redshift." In contrast, Fe<sub>3</sub>O<sub>4</sub>@CDs synthesized using a two-pot technique has a higher luminescent intensity than pure CDs. A transmission electron microscopy (TEM) image shows the core-shell structure of the Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposite. Vibrating sample magnetometry (VSM) results show that the nanocomposite has a saturation magnetization of 22.3 emu/g and a coercivity field of 85.41 Oe. The functional groups in Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposite are Fe-O bonds, indicating the formation of Fe<sub>3</sub>O<sub>4</sub>, whereas O-H and C=O bonds indicate the formation of CDs. Based on the optical and magnetic characterization, it can be concluded that this material can be developed for a biomedical application, such as a bioimaging material.

Keywords: Nanocomposites, magnetic materials, biocompatibility, carbon dot

## 1. Introduction

Nanoparticles are nanoscale materials that have different characteristics compared to bulk materials. New properties in these nano-sized particles are applied extensively in the biomedical field, including as the contrast agent for magnetic resonance imaging (MRI), drug delivery systems, and bioimaging<sup>1-4</sup>. Bioimaging materials must possess good magnetic and luminescence properties. Combining nanoparticles with good magnetic and optical properties converted into luminescent, magnetic nanocomposites are appealing to be developed. One of the magnetic nanoparticles commonly used in the biomedical field is Fe<sub>3</sub>O<sub>4</sub> nanoparticles due to their size-dependent magnetic properties. Some examples of Fe<sub>3</sub>O<sub>4</sub> in biomedical applications are as a therapy for Alzheimer's disease<sup>5</sup>, detection of uric acid<sup>6</sup>, live cell imaging<sup>7</sup>, hyperthermia<sup>8-10</sup>, and many others. The smaller the size, the stronger the magnetic response of the Fe<sub>3</sub>O<sub>4</sub> nanoparticles<sup>4,11</sup>. Fe<sub>3</sub>O<sub>4</sub> is not biocompatible in biomedical applications, so surface modification must be carried out by coating the surface with biocompatible materials. Surface modifications can be done by coating the surface of nanoparticles using core-shell structured

organic or inorganic materials<sup>12,14</sup>. The shell material in the core-shell structure minimizes the toxic effects that the core material might generate. Consequently, it is safe to be used as bioimaging material<sup>11</sup>.

Some researchers have reported the surface modification of Fe<sub>3</sub>O<sub>4</sub> magnetic nanoparticles with luminescence materials<sup>15-17</sup>. One of the luminescent materials that has the potential to be combined with Fe<sub>3</sub>O<sub>4</sub> is the carbon dot (CDs). CDs are carbon materials whose size is below 10 nm, showing photoluminescence when radiated using UV light. The CDs is advantageous because of its biocompatibility, photostability, high water solubility, non-toxicity, easy synthesis, and producibility from abundant natural materials<sup>18,19</sup>. CDs has been successfully synthesized from natural resources, for example, from purslane leaves using the hydrothermal method<sup>19</sup>, Azadirachta indica leaves<sup>20</sup>, lemon peel waste<sup>21</sup>, lemon and grapefruit extract<sup>22</sup>, and other organic materials by other researchers.

This study synthesized CDs from the waste of dried banana leaves. Dried banana leaves have cellulose, which can be synthesized into carbon<sup>23</sup>. Hence, dried banana leaves can be used as the primary material for CDs. Besides, the advantage of using dried banana leaf waste is

that the synthesis process is straightforward, and its availability is abundant, thereby reducing costs in the CDs synthesis process.  $\text{Fe}_3\text{O}_4@\text{CDs}$  was synthesized using the hydrothermal method, using two different techniques: one- and two-pot synthesis. Then, we compare the optical properties using a photoluminescence (PL) and UV-vis spectrometer. The magnetic properties were analyzed using the vibrating sample magnetometer (VSM).

## 2. Experimental

### 2.1 Materials and instruments

Materials used in this study were  $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$  (Merck) and  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  (Merck),  $\text{NH}_4\text{OH}$  21% (*Bratachem*), and alcohol 96%. The sample's phase and crystal structure were characterized using the X-ray diffractometer (XRD, Bruker D8 Advance). Fourier Transform Infra Red Spectroscopy (FTIR, Nicolet iS50 FTIR) was used to determine the formed chemical bonds. The Vibrating-Sample Magnetometer (VSM, VSM250) and the Photoluminescence (PL, Horiba Micro Photoluminescence Microspectrometer) were used to analyze the magnetic and optical properties of the samples, respectively.

### 2.2 Synthesis of $\text{Fe}_3\text{O}_4$

As much as 8.109 g of  $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$  and 4.170 g of  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  were dissolved in 30 ml of aquadest (distilled water) while being heated on a hot plate at 60 °C to create  $\text{Fe}_3\text{O}_4$  nanoparticles using the coprecipitation method. A total of 30 ml of  $\text{NH}_4\text{OH}$  solution was added drop by drop until a black precipitate was formed while stirring with a magnetic stirrer for 90 minutes. A permanent magnet was used to form  $\text{Fe}_3\text{O}_4$  precipitation. The precipitate was washed three times using aquadest and then dried in an oven at 90 °C for 4 hours. The dried precipitate was then ground to obtain fine  $\text{Fe}_3\text{O}_4$  powder.

### 2.3 Synthesis of Carbon Dots

The synthesis of CDs from dried banana leaves was conducted using a simple heating method following these steps: dried banana leaves were heated in an oven at 200 °C for 1 hour to remove the moisture in the dried banana leaves. The dried banana leaves were then mashed using a mortar and pestle until they became powder. The carbonization process of dried banana leaf powder was performed using a furnace at 400 °C for 1 hour; carbon was ground until smooth. As much as 0.3 g of fine carbon powder was dissolved in 20 ml aquadest. The solution was filtered to separate the carbon deposits to produce CDs colloids.

### 2.4 Synthesis of $\text{Fe}_3\text{O}_4@\text{CDs}$ Nanocomposites

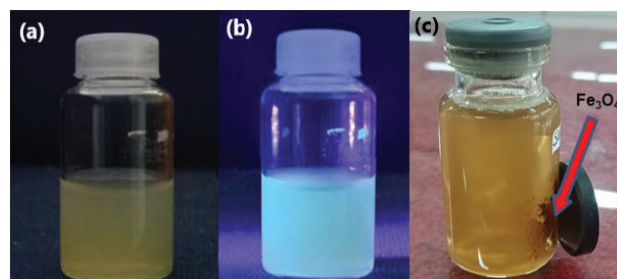
The  $\text{Fe}_3\text{O}_4@\text{CDs}$  nanocomposite was synthesized using the hydrothermal method with two different techniques. The first technique is one-pot synthesis; The  $\text{Fe}_3\text{O}_4@\text{CDs}$

nanocomposite was synthesized by dissolving  $\text{Fe}^{3+}$  ( $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ ) and  $\text{Fe}^{2+}$  ( $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ ) with a molar ratio of 2:1 in 30 ml of distilled water. 30 ml of  $\text{NH}_4\text{OH}$  was added slowly into the solution while stirring and heated at 60 °C for 90 minutes. Then, the carbon solution was added to the  $\text{Fe}_3\text{O}_4$  solution while stirring using a magnetic stirrer. The mixed solution was put into a Teflon autoclave for the hydrothermal process in the oven at 180 °C for 12 hours. The solution was then sonicated and centrifuged for 20 minutes. The centrifuged precipitate was dried using an oven at 150 °C for 3 hours. The second technique is two-pot synthesis;  $\text{Fe}_3\text{O}_4@\text{CDs}$  nanocomposites were synthesized by dissolving 0.4 g of  $\text{Fe}_3\text{O}_4$  powder in 5 ml of distilled water. Then, as much as 1 g of carbon powder was dissolved in 10 ml of distilled water by adding three drops of isopropanol. The two solutions were mixed and stirred with a magnetic stirrer for 5 minutes. The mixed solution was put into a Teflon autoclave for the hydrothermal process at 180 °C for 12 hours. Then sonicated and centrifuged for 20 minutes. The result of the centrifugation process is in the form of a precipitate and supernatant. The precipitate was dried at 150 °C for 3 hours.

## 3. Results and discussion

### 3.1 Colloids of CDs and $\text{Fe}_3\text{O}_4@\text{CDs}$ nanocomposites.

CDs colloids before and after UV irradiation and  $\text{Fe}_3\text{O}_4@\text{CDs}$  colloids are shown in Fig 1. Under UV illumination, CDs emit blue light with a high luminescence intensity. CDs and  $\text{Fe}_3\text{O}_4@\text{CDs}$  have high dispersibility in water, and no precipitate was found in the bottom of the container.

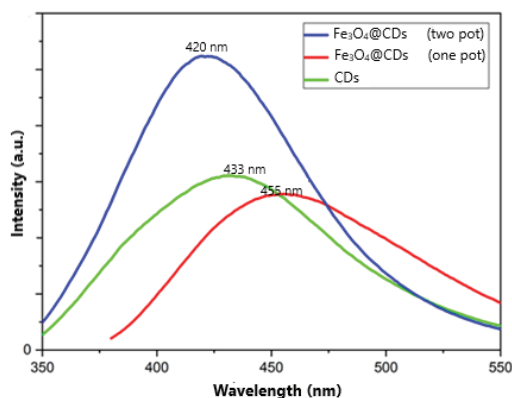


**Fig. 1:** The colloid of CDs and  $\text{Fe}_3\text{O}_4@\text{CDs}$ , (a) CDs before UV illumination, (b) CDs under UV illumination, (c) Magnetic attraction of dispersed  $\text{Fe}_3\text{O}_4@\text{CDs}$  toward a magnet.

### 3.2 Photoluminescence analysis

The photoluminescence properties of CDs and  $\text{Fe}_3\text{O}_4@\text{CDs}$  nanocomposites were measured using a PL spectrometer, shown in Fig 2. Photoluminescence spectra were obtained using an excitation wavelength of 325 nm. The PL broad peak produced by CDs and  $\text{Fe}_3\text{O}_4@\text{CDs}$  nanocomposite is at a wavelength of 350-550 nm. Surface state<sup>24)</sup>, quantum confinement effect<sup>25)</sup>, conjugated structures<sup>26)</sup>, self-trapped excitons<sup>27)</sup>, edge defects<sup>28)</sup>, free zigzag sites<sup>29)</sup>, and multi-emissive centers<sup>30)</sup> are the primary fluorescent origins of CDs. CDs has a

photoluminescence peak at 433 nm that emits green luminescence. The absorption above 400 nm originates from the surface state transition with lone electron pairs<sup>31,32</sup>.



**Fig. 2:** The PL Spectrum of CDs and Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposite

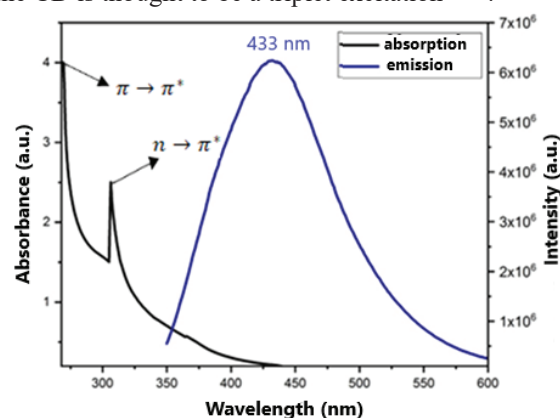
Differences in the synthesis technique of the Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposite affect the photoluminescence properties. The broad peak absorption of this sample is similar to CDs, indicating a similar photoluminescence mechanism, i.e., surface state transition with electron lone pairs surface/edge types have a more critical effect on the optical properties of CDs. The slight decrease in emission intensity and wavelength shift towards longer wavelengths in Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposite (one-pot synthesis) was influenced by the concentration of Fe<sub>3</sub>O<sub>4</sub> precursor solution during the synthesis process. However, the broadening of the emission peak and redshift are observed here. Because of the ensuing nonradiative electron/hole recombination, the fluorescence of CDs quenches<sup>32</sup>. Fourier transform infrared (FTIR) investigations proved that CDs bound to the iron oxide surface. The Fe<sub>3</sub>O<sub>4</sub>@CDs composite showed a considerable decrease in the peak intensity of the oxygenated functional groups of CDs, such as  $\text{C=O}$  and  $\text{C-O-C}$  ( $\sim 1487.42\text{ cm}^{-1}$  and  $1106\text{ cm}^{-1}$ ), suggesting their participation in surface stabilization.

Furthermore, a new peak at approximately  $547.78\text{ cm}^{-1}$  and  $459.06\text{ cm}^{-1}$  that is indicative of Fe–O stretching was also detected (Fig. 7). PL spectrum of CDs and Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposites (two-pot synthesis), it appears that both have similar PL properties. It should be mentioned that since the Fe<sub>3</sub>O<sub>4</sub> nanoparticles are not photoluminescent, the PL of the Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposite should originate from the CDs or the contact between the Fe<sub>3</sub>O<sub>4</sub> nanoparticles and carbon. Therefore, surface functional groups and surface energy traps that become emissive upon stabilization due to surface passivation may cause the observed luminescence emission. The radiative recombination of excitations is a commonly accepted mechanism for luminescence emission. The high photoluminescence intensity indicates

that the electron recombination process occurs quickly in CDs<sup>33</sup>.

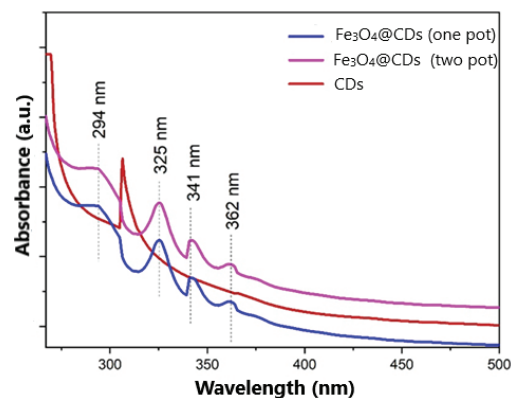
### 3.3 UV-Vis analysis

The UV-Vis and photoluminescence spectra of CD can be seen in Fig. 3. The CD UV-Vis spectrum shows an absorption peak in the UV region in the wavelength range of 200–350 nm. There are two absorption peaks with peaks of 240 nm and 308 nm, which are the  $\pi \rightarrow \pi^*$  electron transition in the  $\text{C=C}$  bond in the  $\text{sp}^2$  hybridized domain of graphitic core and the  $n \rightarrow \pi^*$  electron transition in the  $\text{C=O}$  bond in the  $\text{sp}^3$  hybridized domains, respectively<sup>34,35</sup>. Very bright fluorescence was observed at the emission peak of 433 nm. Based on the absorption spectrum and emission spectrum, it can be explained that there is a relatively large Stokes shift, namely around 125 nm. This significant Stokes shift is likely caused by the strong interaction between the excited dipole moment of the CD and nearby water molecules, and the emission in the CD is thought to be a triplet excitation<sup>36,37</sup>.



**Fig.3.** UV-Vis absorption and photoluminescence of CDs

Figure 4 shows the absorbance spectrum of CD and Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposites. CD and Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposites have absorbance peaks in the UV region at the 200–350 nm wavelength range. The entire photophysical reactions of CD in light absorption and emission processes are based on a  $\text{sp}^2$  carbon backbone-derived isolated network of  $\pi$ -bonding



**Fig. 4.** The absorbance spectrum of Carbon dot and Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposite



$\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposites show blue-green emission, corresponding to a wavelength of 300–360 nm. The absorbance spectrum of  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite, which was synthesized one-pot and two-pot, had four absorbance peaks at the same wavelengths, namely at 294 nm, 325 nm, 341 nm, and 362 nm. The absorbance of  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite (one-pot) and  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite (two-pot) is lower than the absorbance of CD. The absorbance peaks decreased due to  $\text{Fe}_3\text{O}_4$  contained in the  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite colloid.  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite (two-pot) shows a higher absorbance than  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite synthesized using the one-pot method.  $\text{Fe}_3\text{O}_4@\text{CD}$  (two-pot) nanocomposite has a distinct absorption peak in the ultraviolet region, which is caused by the  $\pi-\pi^*$  transition in the CD <sup>38,39</sup>.

### 3.4 Morphology of $\text{Fe}_3\text{O}_4@\text{CD}$

TEM is used to determine the morphology of  $\text{Fe}_3\text{O}_4@\text{CD}$  more clearly. The TEM image shows that  $\text{Fe}_3\text{O}_4@\text{CD}$  (two-pot) size is less than 10 nm. The  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite with a core-shell structure diameter of 3–10 nm was obtained (Fig 5 (a)), which can be seen in the particle size distribution histogram in Fig. 5 (c). Our result is similar to those obtained by other researchers <sup>39, 40, 41</sup>. As seen in Fig 5 (b),  $\text{Fe}_3\text{O}_4$  is the core, while CD envelopes  $\text{Fe}_3\text{O}_4$  as a shell. In Fig. 5 (b), an image is inserted to determine the interlayer distance in  $\text{Fe}_3\text{O}_4$ , obtaining  $d_{\text{Fe}_3\text{O}_4} = 0.29$  nm (Miller index: 220,  $2\theta = 30.16^\circ$ ), which agrees with the XRD data in Fig. 8.

Based on the SEM image in Fig 6, it can be seen that the  $\text{Fe}_3\text{O}_4@\text{CD}$  particles form aggregates from a group of very fine particles. Each particle looks spherical, with an average diameter of 8–20 nm.

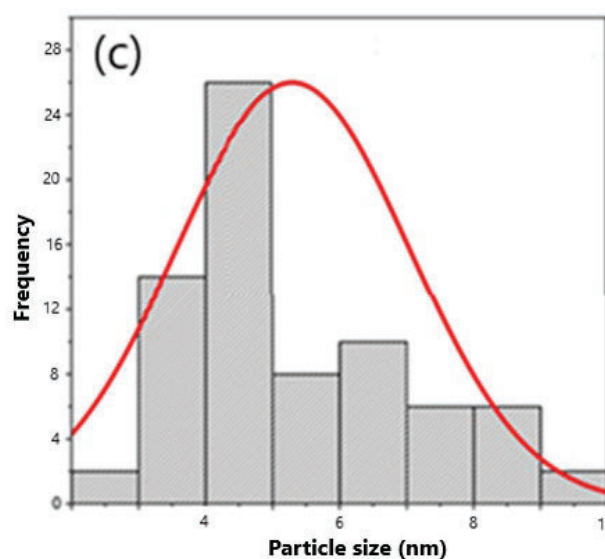
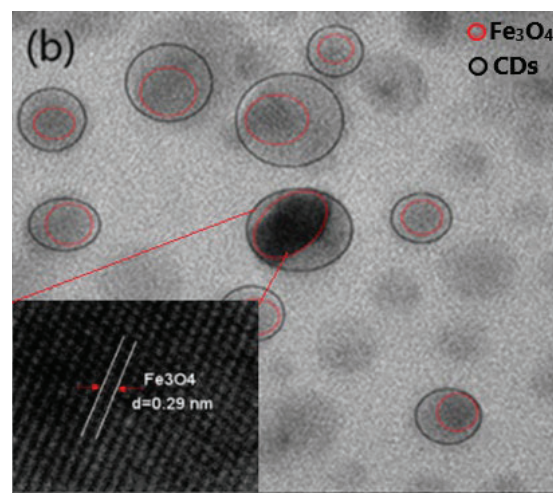
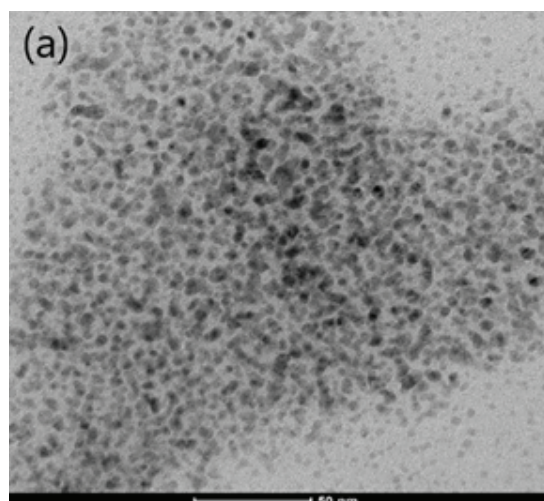


Fig. 5: TEM Image of  $\text{Fe}_3\text{O}_4@\text{CD}$  (a) Low ratio, (b) High ratio, (c) Histogram of the particle size distribution of  $\text{Fe}_3\text{O}_4@\text{CD}$ .

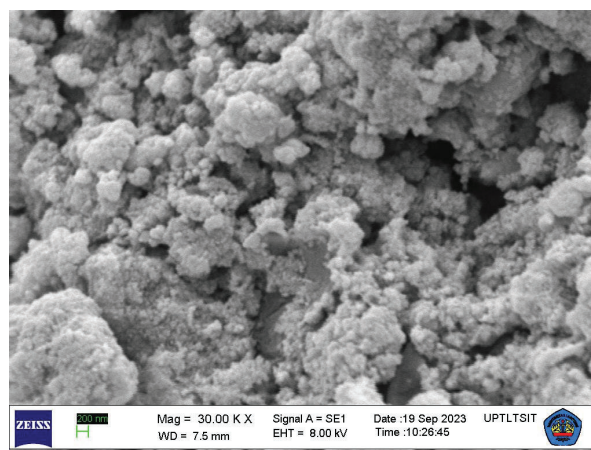


Fig. 6. SEM image of  $\text{Fe}_3\text{O}_4@\text{CD}$

### 3.5 Functional group of Carbon dot and Fe<sub>3</sub>O<sub>4</sub>@CD

The results of the functional group analysis on the CD sample and Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposite are presented in Fig 7. The FTIR spectrum used a wavenumber of 400 – 4000 cm<sup>-1</sup>. The O-H, C-C, and C=C vibrations are observed for CD around 3292.49 cm<sup>-1</sup>, 2119.77 cm<sup>-1</sup>, and 1633.71 cm<sup>-1</sup>, respectively. The C=C vibration indicated that the CD with a simple heating method had been formed, where the C=C vibration was the primary functional group in CD. Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposite (one-pot) also observed the O-H stretching at 1487.42 cm<sup>-1</sup> and the bending absorption of C-O-C at 1106 cm<sup>-1</sup>. The absorption spectrum indicates the presence of the C-O functional group at a wavenumber of 1203.28 cm<sup>-1</sup> and the Fe-O functional group at a wavenumber of 547.78 cm<sup>-1</sup> and 459.06 cm<sup>-1</sup>.

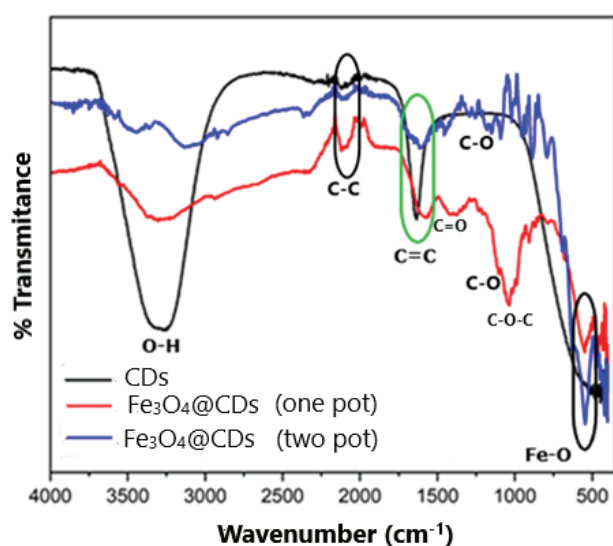


Fig 7. The FTIR spectra of CD, Fe<sub>3</sub>O<sub>4</sub>@CD (one-pot synthesis), and Fe<sub>3</sub>O<sub>4</sub>@CD (two-pot synthesis)

The FTIR spectrum of Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposite (two-pot) showed the presence of O-H bonds at 3454.51 cm<sup>-1</sup> and 3116.97 cm<sup>-1</sup>. The absorption at wavenumber 1606.70 cm<sup>-1</sup> indicates the presence of the C=C vibration. The bending absorption of C-O was observed at 1149.57 cm<sup>-1</sup> and 1091.71 cm<sup>-1</sup>. The absorption at wavenumbers 545.85 cm<sup>-1</sup> and 478.35 cm<sup>-1</sup> <sup>42)</sup>, implying the presence of Fe<sub>3</sub>O<sub>4</sub>, results from the Fe-O bonds at wavenumbers 400-600 cm<sup>-1</sup> <sup>17)</sup>.

### 3.6 Crystal structure of Carbon dots and Fe<sub>3</sub>O<sub>4</sub>@CDs nanocomposite

XRD characterization on Fe<sub>3</sub>O<sub>4</sub> nanoparticle and Fe<sub>3</sub>O<sub>4</sub>@CD (two-pot) nanocomposite is presented in Fig 8. XRD patterns of Fe<sub>3</sub>O<sub>4</sub> show diffraction peaks with the highest intensity at  $2\theta = 35.57^\circ$  with the *hkl* (311), while the other diffraction peaks are at  $2\theta = 30.16^\circ$  with the *hkl* (220),  $2\theta = 43.14^\circ$  with the *hkl* (400),  $2\theta = 57.15^\circ$  with the *hkl* (511), and  $2\theta = 62.85^\circ$  with the *hkl* (440). The XRD diffraction peaks indicated similarities to the ICDD

No.01-088-0315, the sample formed from the synthesis contains the Fe<sub>3</sub>O<sub>4</sub> phase, and the crystal structure of Fe<sub>3</sub>O<sub>4</sub> is cubic with lattice parameters  $a = b = c = 8.3750 \text{ \AA}$  and  $\alpha = \beta = \gamma = 90^\circ$ . The observed peaks indicate that the synthesis product was pure Fe<sub>3</sub>O<sub>4</sub> without impurities.

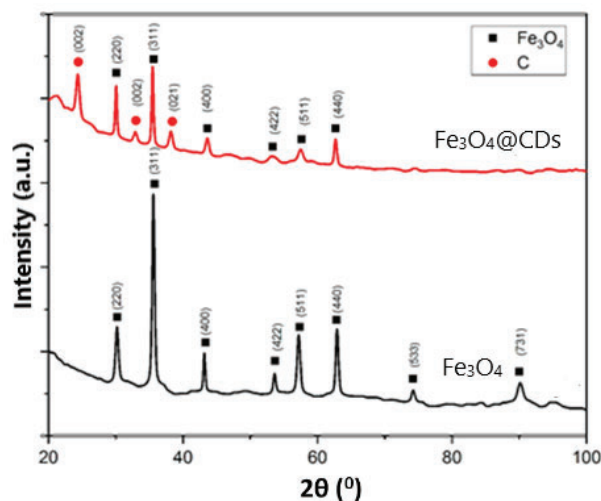


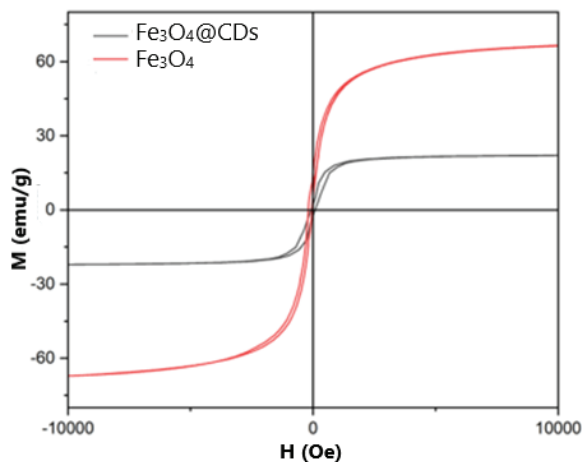
Fig. 8. The XRD patterns of Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>@CD (two pot) nanocomposites

Furthermore, the XRD pattern of the Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposite showed the presence of carbon peaks at  $2\theta = 24.3364^\circ$ ,  $2\theta = 33.4479^\circ$  and  $2\theta = 38.1739^\circ$ . The presence of carbon causes a decrease in diffraction peaks on Fe<sub>3</sub>O<sub>4</sub> nanocrystals<sup>43)</sup>. The presence of CD was indicated at  $2\theta = 24.3364^\circ$ . Based on JCPDS No. 26-1076, XRD CD pattern produces carbon peaks around  $2\theta = 20^\circ$  with *hkl* (002)<sup>44,45)</sup>. The crystal size is determined using the Debye-Scherrer equation. The crystal sizes of Fe<sub>3</sub>O<sub>4</sub> nanoparticles and Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposites are 20.39 nm and 27.20 nm, respectively. Based on these calculations, there was an increase in crystal size from 20.39 nm to 27.20 nm. The increase in crystal size was caused by an increase in temperature and reaction time in the hydrothermal process during the synthesis of Fe<sub>3</sub>O<sub>4</sub>@CD<sup>46)</sup>.

### 3.7 Magnetic properties of Fe<sub>3</sub>O<sub>4</sub>@CD

M-H curves were recorded at room temperature using a vibrating sample magnetometer (VSM). VSM characterization was used to analyze the magnetic properties of Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposite shown in Fig. 9. The nanoparticles' magnetic capabilities were reduced after being surface-coated with CD. However, both Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposites retained magnetic behavior. Fe<sub>3</sub>O<sub>4</sub> M-H curve shows high magnetic saturation (*M<sub>s</sub>*) Oe, i.e., 68.10 emu/g, and a narrow coercivity field (40.22 Oe). However, there is a decrease in *M<sub>s</sub>* (22.30 emu/g) and an increase in *H<sub>c</sub>* (85.41 Oe) of the Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposite. The presence of CD on the surface of Fe<sub>3</sub>O<sub>4</sub> causes a decrease in the magnetic saturation and an increase in the coercivity field of Fe<sub>3</sub>O<sub>4</sub>@CD nanocomposites that is caused by CD,

which is non-magnetic<sup>44,45</sup>). Higher  $H_c$  values are necessary for reverse domain nucleation because smaller particles are less likely to display surface flaws<sup>46</sup>).



**Fig. 9.** The hysteresis curve of  $\text{Fe}_3\text{O}_4$  nanoparticle and  $\text{Fe}_3\text{O}_4@\text{CD}$  (two pot) nanocomposite measured at room temperature

The M-H curve on the  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite has a narrow area of 0.9 kOe.emu/g. Reduced crystallinity decreases magnetic saturation<sup>47</sup>). However, in biomedical applications, low magnetic saturation values are reported to be better than high saturation values because tissue damage due to high magnetic fields can be minimized<sup>48</sup>). The majority of medical applications typically favor magnetic nanoparticles in the 10–20 nm size range due to their superparamagnetism, low toxicity and agglomeration, high circulation time, improved pharmacokinetics/pharmacodynamics, capacity to diffuse across biological barriers and tissues, and viability of targeting tumors through the enhanced permeability and retentivity (EPR) effect, among other reasons<sup>49</sup>). According to earlier studies, the  $M_s$  value of 7–22 emu/g is appropriate for use in biological applications<sup>50,51</sup>).

#### 4. Conclusions

The simple heating and hydrothermal methods for synthesizing CD and  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite, respectively, were successful. The synthesis of CD from dried banana leaves using a simple heating method was successfully accomplished. Synthesis techniques determine the optical properties of  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite. The one-pot synthesis technique shifts the photoluminescent peak to a longer wavelength (redshift). Meanwhile, two-pot synthesis produces higher photoluminescence intensity in the blue emission region. For this reason, the synthesis method and starting materials play an essential role in the optical properties of CD. The saturation magnetization ( $M_s$ ) of  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite 22.30 emu/g. Based on this research, the  $\text{Fe}_3\text{O}_4@\text{CD}$  nanocomposite has the potential to be developed as a biomedical material, particularly as a bioimaging material.

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