

## Deformation Behavior of Polyurethane Adhesive in the Single-Lap Joint Based on the Microbeam X-ray Scattering Method

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## Supporting Information

### **Deformation behavior of polyurethane adhesive in the single-lap joint based on the microbeam X-ray scattering method**

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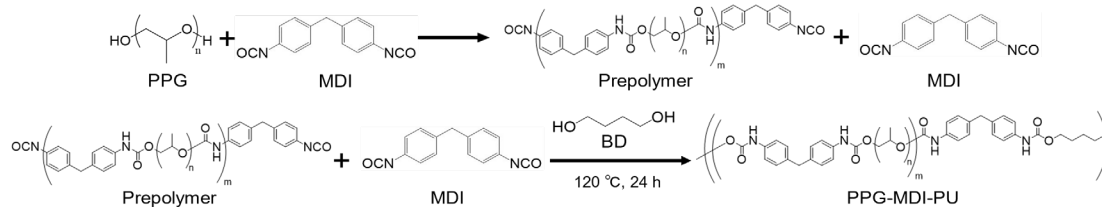
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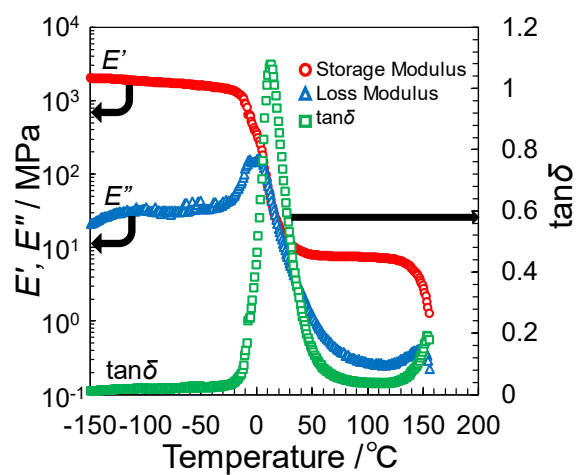
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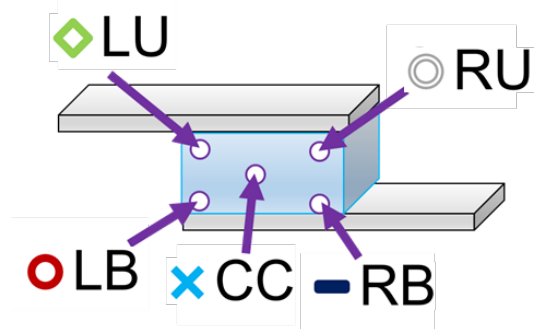
kojio@cstf.kyushu-u.ac.jp



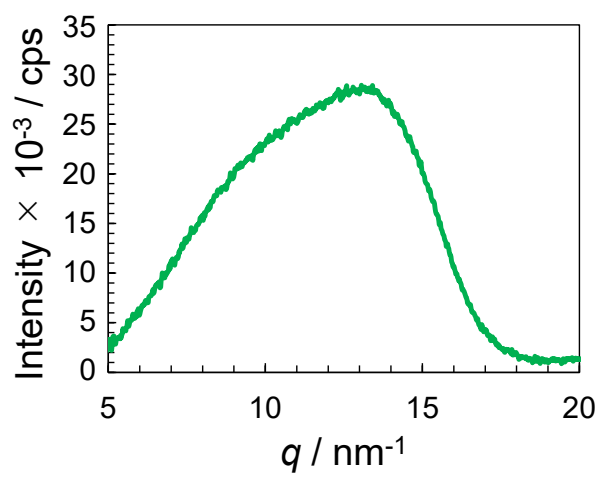
**Figure S1.** Synthesis scheme of the PPG-MDI-PU adhesive used in this study.



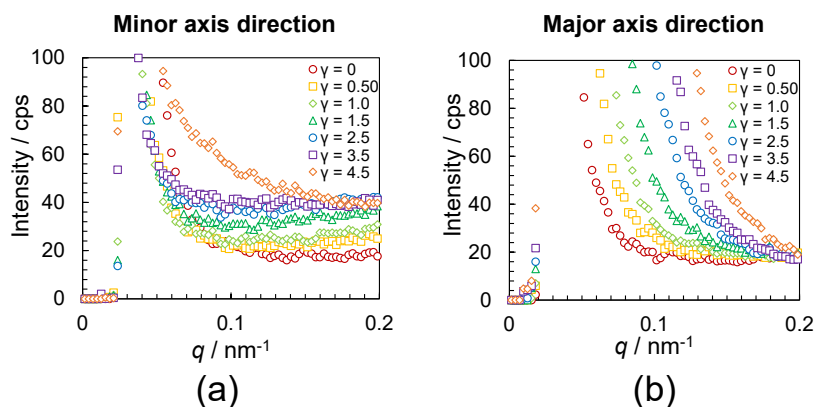
**Figure S2.** The dynamic viscoelastic properties of the PPG-MDI-PU adhesive used in this study.



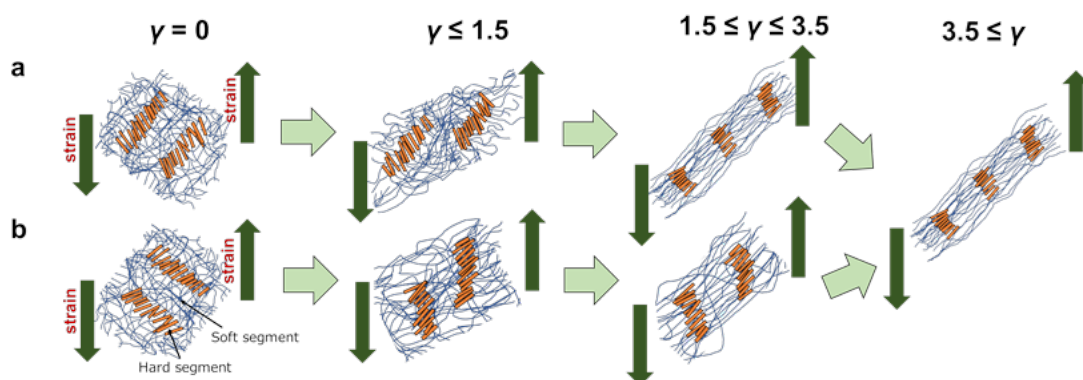
**Figure S3.** Measurement positions for SAXS of the PPG-MDI-PU adhesive during cyclic lap shear deformation.



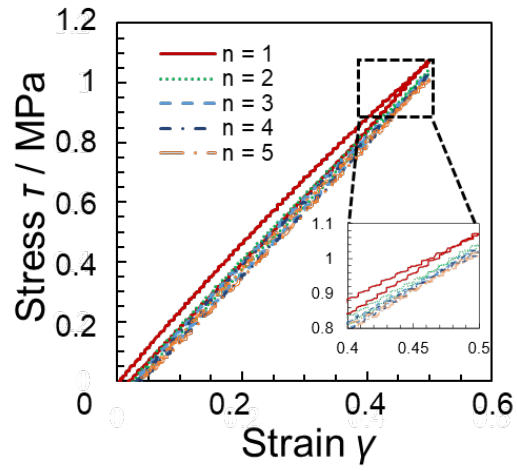
**Figure S4.** 1D WAXS profile of PPG 1000.



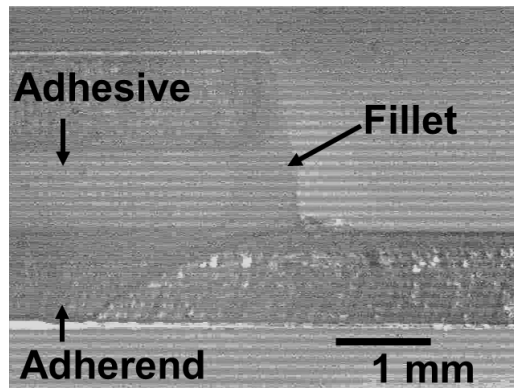
**Figure S5.** 1D SAXS profiles of the (a) minor axis and (b) major axis direction at  $q = 0\text{--}0.20\text{ nm}^{-1}$  for the PPG-MDI-PU adhesive at various strains.



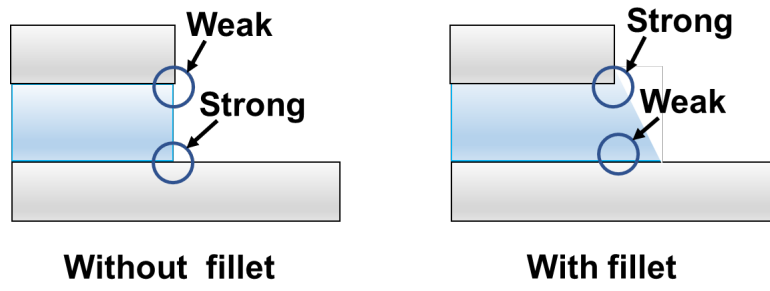
**Figure S6.** Schematic illustration of the deformation mechanism of the cylindrical hard segment domains in the microphase-separated structure of the PPG-MDI-PU adhesive during the shear deformation process. (a) and (b) indicates two representative orientation state of the cylindrical hard segment domains.



**Figure S7.** Cyclic stress–strain curves of the PPG-MDI-PU adhesive during cyclic lap shear deformation.



**Figure S8.** Image of the PPG-MDI-PU-SLJ sample in the initial state using cyclic test.



**Figure S9.** Strength of the singularities in SLJ.