

# Synthesis of Amorphous Oxide Electrolyte Nanoparticles for All-Solid-State Battery by Induction Thermal Plasma

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論 文 名 : Synthesis of Amorphous Oxide Electrolyte Nanoparticles for All-Solid-State Battery by Induction Thermal Plasma (誘導結合型熱プラズマによる全固体電池用アモルファス酸化物電解質ナノ粒子の合成)

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### 論 文 内 容 の 要 旨

All-solid-state battery (ASSB) is considered a promising candidate for next generation battery due to the non-flammable, high energy density, and no leakage. However, the solid state of electrolyte results in low ion conductivity, poor connectivity, and strong interfacial resistance between electrode and electrolyte. Amorphous oxide solid electrolyte is introduced to improve these problems. The amorphous structure ensures the easy transition of Li ions because of the sufficient structure defects. The stable electrochemical property of oxide avoids harmful gas generation during cycling. High Li content in compounds promise high ion conductivity due to more ion carriers. Moreover, decreasing solid electrolyte particles to nanoscale also benefits ion conductivity owing to the larger connect area between electrode and electrolyte. Thus, amorphous oxide nanoparticles are regarded as the promising candidate for solid electrolytes. Amorphous  $\text{Li}_3\text{BO}_3$ ,  $\text{Li}_4\text{GeO}_4$ , and  $\text{Li}_5\text{AlO}_4$  nanoparticles are selected as target material because of the high Li content, simultaneously, the B, Ge, and Al can act as good glass former. Induction thermal plasma characterized by electrodeless discharge, high temperature ( $> 10^4$  K), and rapid quenching rate ( $10^3$ – $10^6$  K/s) is appropriate for synthesis of amorphous nanoparticles with high purity. In this dissertation, amorphous  $\text{Li}_3\text{BO}_3$ ,  $\text{Li}_4\text{GeO}_4$ , and  $\text{Li}_5\text{AlO}_4$  nanoparticles are synthesized by induction thermal plasma, the formation mechanism and formation ability of amorphous nanoparticles with high Li content during plasma process are also investigated.

In chapter 1, the method of induction thermal plasma and ASSB are generally reviewed. Meanwhile, the objective of this dissertation is put forward.

In chapter 2, synthesis of amorphous  $\text{Li}_3\text{BO}_3$  nanoparticles by induction thermal plasma is conducted systematically with the investigation of the formation mechanism. Agglomerates in products are observed due to the lower temperature of nanoparticle growth region. Lithium borate nanoparticles are synthesized after  $\text{Li}_2\text{O}$  nucleation,  $\text{Li}_2\text{O}$  and  $\text{LiBO}_2$  co-condensation, and coagulation. The  $\text{Li}_3\text{BO}_3$  is mainly synthesized at the early stage of condensation after a series of borate unit transformation. The by-product  $\text{Li}_2\text{CO}_3$  is formed during collection by uncondensed  $\text{Li}_2\text{O}$  reacting with  $\text{H}_2\text{O}$ , and  $\text{CO}_2$  in atmosphere. Enhanced quenching rate leads to higher amorphous  $\text{Li}_3\text{BO}_3$  degree because of the impediment of particle order growth. While, the enhanced quenching rate also results in insufficient borate unit transformation, which

increases the percentage of by-products.

In chapter 3, amorphous  $\text{Li}_4\text{GeO}_4$  nanoparticles are successfully synthesized by induction thermal plasma. Formation mechanism is investigated based on thermodynamic analysis, and the nucleation phase is identified as  $\text{Li}_2\text{O}$ . The  $\text{Li}_4\text{GeO}_4$  and  $\text{Li}_2\text{GeO}_3$  nanoparticles are mainly synthesized at early and following stages of co-condensation respectively because of the discrepancy in  $\text{Li}_2\text{O}$  and  $\text{GeO}$  saturation ratio. The enlarged intratetrahedron O-Ge-O angle distribution is achieved in high Ge molar content and quenching rate, which increases disorder in short range. The high quenching rate also allows the broader intertetrahedron Ge-O-Ge angle distribution to be preserved, acquiring the more chaotic state in intermediate range order. Enhanced amorphous  $\text{Li}_4\text{GeO}_4$  degree and fraction of high temperature phase  $\gamma\text{-Li}_4\text{GeO}_4$  are obtained in high Ge content and quenching rate conditions. However, the excessive quenching rate and Ge content result in more by-product  $\text{Li}_2\text{GeO}_3$  synthesis.

In chapter 4, thermal plasma synthesis and formation mechanism of amorphous  $\text{Li}_5\text{AlO}_4$  nanoparticles are studied. The synthesis and nucleation of  $\text{Al}_2\text{O}_3$  occur simultaneously. The  $\text{Li}_5\text{AlO}_4$  is mainly synthesized after aluminate unit transformation from  $[\text{AlO}_6]$  octahedron to  $[\text{AlO}_4]$  tetrahedron with Li and LiO vapor condensation. The increased Li/Al molar ratio and quenching rate contribute to amorphous  $\text{Li}_5\text{AlO}_4$  nanoparticles formation due to more LiO participating in reactions and the promoted aluminate unit transformation. However, the enhanced quenching rate also causes more early solidification of nanoparticles. The transformation time is shortened, and more  $[\text{AlO}_6]$  octahedrons are preserved in products.

In chapter 5, the formation ability of amorphous nanoparticles with high Li content synthesized by induction thermal plasma is investigated by comparing experiment results of Li-B-O, Li-Ge-O and Li-Al-O systems. The formation ability is discussed from amorphous structure and chemical composition, respectively. The system with a network built by strong bonds prefers to achieve amorphous structure after plasma process because the topological disorder network is more easily preserved. The shorter time lag of co-condensation benefits the synthesis of products with uniform chemical composition. Meanwhile, the sample structure unit transformation also contributes to reducing the by-product synthesis.

In chapter 6, the summarized conclusion and future works are presented.

In summary, the results from this study provide an insightful understanding of amorphous nanoparticles with high Li content synthesized induction thermal plasma, which contributes to the development of ASSB with high performance.