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**Multi-block and sequence-controlled polymerization of glycopolymers,
and interaction with lectin**

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Abstract

Polymers with controlled molecular weights and sequences are expected to be functional polymers. Synthesis of multi-block glycopolymers were investigated to fabricate the functional biopolymers. The glycopolymers having mannose side chain with polyacrylamide backbone were polymerized with acrylamide derivatives. We synthesized of multi-block glycopolymers consisting of up to 9 blocks. The polymerization was conducted with rapid reaction in high yield. The multi-block glycopolymers with glycoblock at the both ends were prepared with narrow molecular weights dispersity. Molecular recognition of glycopolymers were analysed using mannose recognition protein of concanavalin A.

Keywords

Living radical polymerization, Reversible addition-fragmentation chain transfer polymerization (RAFT polymerization), Multi-block polymer, Polyacrylamide, Molecular recognition

1 Introduction

2 Biopolymers such as peptides and nucleic acids have precisely defined sequences, and exert their
3 functions by adopting a three-dimensional structure derived from their primary sequence. Many
4 research groups are currently focusing on mimicking biopolymers using synthetic polymers that can be
5 easy to prepare, which has led to the development of a polymerization technique that can control both
6 molecular weight and block sequence [1-4]. Living radical polymerization (LRP) has attracted significant
7 attention owing to the versatile range of solvents and monomers that can be used [5-7]. By synthesizing
8 the precise arrangements exhibited by biopolymers using radical polymerization, it is possible to
9 prepare biomimetic material. LRP has made it possible to synthesize polymers with multi-block
10 structures that can mimic the sequences of peptides and nucleic acids [1-2]. Perrier *et al.* successfully
11 synthesized multi-block polymers using reversible addition fragmentation chain transfer (RAFT)
12 polymerization an LRP technique [8-10]. Haddleton *et al.* used atom transfer radical polymerization
13 (ATRP) to synthesize polymers in which two kinds of monomer are alternately arranged [11]. It is
14 expected that the molecular weight and composition of synthetic polymers can be controlled by multi-
15 block polymerization, and that biopolymers such as peptides and nucleic acids can be mimicked by
16 functionalized multi-block synthetic polymers [12,13].

17 The arrangement of arbitrary functional groups based on the correct structures of biopolymers has
18 been reported. Nanomaterials that introduce saccharides into peptides and nucleic acids and that
19 utilize the molecular recognition properties of saccharides have been reported [14-16]. It is thought
20 that in such studies the precisely defined sequence of the biopolymer is a platform, and the saccharide
21 is a molecular recognition ligand. The function of the material can be controlled by tailoring the
22 sequence of the ligands. The synthesis of precisely controlled synthetic polymers provides an
23 inexpensive and stable alternative to biopolymers.

24 The Perrier group have reported multi-block copolymerization based on the fast kinetics of
25 acrylamide [8] They showed sequence controlled polymerization of polyacrylamides by RAFT living
26 based on the fast polymerization kinetics of acrylamide. Previously, we also reported the multi-block
27 copolymerization of glycopolymer with a RAFT reagent based on the Perrier group's method [17]. The
28 copolymerization of glucose-substituted acrylamide was studied, but the molecular recognition was not
29 studied. In this study, the polymerization of glycopolymers with multi-block structures and mannose
30 block at both ends were synthesized, and the molecular recognition with sugar recognition protein of

concanavalin A (ConA) was studied, where the interaction between sugar and sugar recognition protein are generally amplified by multivalent effect of glycopolymers.

2. Experimental Section

2.1 Materials.

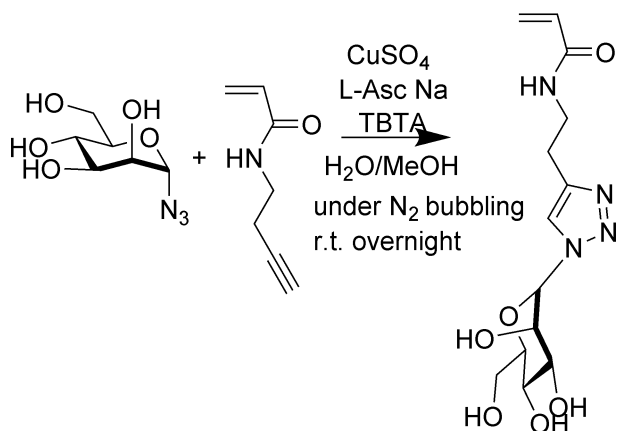
2-Bromopropionic acid (98.0%), 3-(acetylthio)propionic acid (98.0%), 4-(4, 6-dimethoxy-1,3,5-triazin-2-yl)-4-methylmorpholinium chloride (DMT-MM) (98.0%), sodium methoxide (96.0%), 4-acryloylmorpholine (98%), and *N,N*-dimethylacrylamide (99%) were purchased from Tokyo Chemical Industry (TCI) (Tokyo, Japan). 2,2'-Azobis[2-(2-imidazolin-2-yl)propane]dihydrochloride (VA-044) (98%), triethylamine (TEA) (99.0%), carbon disulfide (98.0%), and methanol dehydrate (dry MeOH) were purchased from Fujifilm Wako Pure Chemical Co. (Osaka, Japan). *D*(+)-Mannose, copper sulfate (CuSO₄) (97.5%), and sodium *L*-ascorbate (L-Asc Na) (98.0%) were purchased from Kanto Chemical (Tokyo, Japan). 2,2-Dimethyl-1,3-dioxolane-4-methanamine (97%) were purchased from Sigma-Aldrich (St. Louis, USA). The metal scavenger, SiliaMets Imidazole was purchased from SiliCycle Inc (Québec, Canada). Concanavalin A (ConA) was purchased from J-oilmils (Tokyo, Japan). Rabbit blood was purchased from Nippon Bio-test Laboratories Inc (Saitama, Japan). Mannose azide, *N*-(3-butynyl)acrylamide, and tris(benzyltriazolylmethyl) amine (TBTA) were prepared according to previous papers [17, 18]. Commercial including the radical inhibitor, 4-acryloylmorpholine and *N,N*-dimethylacrylamide were purified by passing through an alumina column before use.

2.2 Characterization.

Proton and carbon nuclear magnetic resonance (¹H NMR and ¹³C NMR) spectra were recorded on a JEOL ECP400 spectrometer (JEOL, Tokyo, Japan) using D₂O as a deuterated solvent. Size exclusion chromatography (SEC) with water as the solvent was performed on a JASCO DG-980-50 degasser equipped with a JASCO PU-980 pump (JASCO Co., Tokyo, Japan), a Shodex OHpak SB-G guard column, a Shodex OHpak SB-803 HQ column (Showa Denko, Tokyo, Japan) and a JASCO RI2031 Plus RI detector. SEC analyses were performed at a flow rate of 0.5 mL/min by injecting 20 μL of a polymer solution (1 g/L) in a 100 mM NaNO₃ aqueous solution. The SEC system was calibrated using a pullulan standard (Shodex). All the samples for SEC analysis were previously filtered through a 0.45 μm filter. Dynamic light scattering (DLS) was performed on a ZETASIZER NANO-ZS (Malvern, UK). The DLS analyses were

performed by using a 1 mL disposable cell of a polymer solution (1 mg/mL) in PBS buffer solution (pH 7.4). All the samples for DLS were previously filtered through a 0.45 μm filter. Mass spectroscopy of ESI-MS was measured with Waters ACQUITY system (Waters Co., USA).

2.3 Preparation of mannose acrylamide derivative (MAm, **M**).



Scheme 1. Synthesis of an acrylamide derivative of *D*-mannose.

Acrylamide derivative of mannose (MAm, **M**) was synthesized with Huisgen cycloaddition (Scheme 1) [19, 20]. TBTA (0.461 g, 0.868 mmol) and CuSO_4 (0.139 g, 0.868 mmol) were dissolved in MeOH (44 mL)/ H_2O (11 mL) mixture. A solution of mannose azide (1.78 g, 8.68 mmol) and 3-butynyl acrylamide (1.07 g, 8.68 mmol) in H_2O (11 mL) was added, and the oxygen was removed by bubbling nitrogen. *L*-Asc Na (0.344 g, 1.74 mmol) was added and stirred at room temperature overnight under nitrogen. The solution was concentrated under reduced pressure, and the precipitate was filtered. The crude product was purified by reverse-phase chromatography (Biotage SNAP ULTRA C18, gradient from water to methanol). The fraction containing the product was concentrated under reduced pressure and stirred with a metal scavenger (0.799 g) at room temperature overnight. After removal of metal scavenger of SiliaMets by filtration, the filtrate was concentrated under reduced pressure and the product was purified by reverse-phase chromatography again. The fraction was concentrated under reduced pressure and mannose acrylamide (MAm) product was obtained by freeze-drying (1.25 g, 44%).

^1H NMR (400 MHz, D_2O) δ in ppm: 2.87 (t, 2H, $J=6.4$ Hz, $\text{CO-NH}_{\text{amide}}\text{-CH}_2\text{-CH}_2$), 3.09 (m, 1H, mannose H-5), 3.46 (t, 2H, $J=6.4$ Hz, $\text{CO-NH}_{\text{amide}}\text{-CH}_2$), 3.64 (overlapped, 3H, mannose-H-6a,5,4), 3.95 (dd, 1H $J=3.6$ and 9.2 Hz, mannose H-3), 4.64 (overlapped, 2H, mannose H-6b,2,3), 5.57 (dd, 1H, $J=2.0$ and 7.6

1 Hz, vinyl(acrylamide)-H), 5.93 (d, 1H, J=1.8 Hz, mannose H-1), 5.98 (dd, 1 position 1H, J=2.0 and
2 15.2Hz, vinyl(acrylamide) -H), 6.05 (dd, 1H, J=15.2 and 15.2 Hz, vinyl(acrylamide) -H), 7.82 (s, 1H,
3 C(triazole)-H).
4 ¹³C NMR(100 MHz, D₂O), δ in ppm: 24.5(CH₂-triazole), 38.7(CH₂-amide), 60.3, 66.5, 68.1,70.4, 75.9,
5 86.6(mannose), 123.3(triazole), 127.3(vinyl), 129.9(vinyl), 145.5(triazole), 168.5(carbonyl).
6 ESI-MS for C₁₃H₂₀N₄O₆ m/z: [M+Na]⁺ 351.14, found 351.28.
7

8 2.4 General procedure of RAFT polymerization.

9 Briefly, the monomer was dissolved in water with RAFT agent (DAOCTPA or the Macro-CTA) (Figure 1)
10 and VA-044 [17]. The solution was degassed by freeze-thaw cycles (3 times) and placed in 70°C water
11 bath. The reaction was conducted with a sealed glass tube. The detail of reagents and solution volume
12 were summarized in supporting information (Table S1). The reaction proceeded for 2 h at 70°C. The
13 reaction was stopped by exposing it to air. After polymerization, the solution was freeze-dried without
14 purification, and the polymers were used for next polymerization step.
15

16 2.5 Hemagglutination inhibition assay (HI assay).

17 2.5.1 Blood preparation.

18 Rabbit blood was pelleted by centrifugation (2000 rcf × 5 min), and the layer of supernatant was
19 removed by pipette. The blood was then diluted to 1 mL with PBS buffer (pH 7.4), the solution was
20 centrifuged, and supernatant was removed by pipette. This process was repeated 3 times. The purified
21 blood was diluted to 0.5 v/v% with PBS buffer.
22

23 2.5.2 ConA concentration titration of hemagglutination.

24 Polymers used were purified by dialysis (MWCO=3500). Rabbit blood solutions were incubated with the
25 ConA solutions at each concentration to determine the ConA concentration required for
26 hemagglutination. Serial two-fold dilutions were made in the wells of a 96 well V-bottomed plate. The
27 two-fold dilutions were made by adding 100μL of ConA solution 1.0 mg/mL to the first well, then 50 μL
28 of PBS buffer (pH 7.4) to the 2nd – 12th well (n=3). 50 μL was then transferred from the 1st well to the
29 2nd well. The 2nd well was mixed and 50μL was transferred to the 3rd well. This procedure was repeated
30 until the 12th well two-fold serial dilutions through all wells of interest. To each well 50μL of the blood

solution was added and incubated for 1 h at room temperature. Precipitation of blood cells was confirmed at the bottom of the well, and the amount of ConA required for hemagglutination was determined as hemagglutinin units. Hemagglutinin unit was used for measuring the minimum inhibition concentration of hemagglutination.

2.5.3 Measurement of minimum inhibition concentration of the hemagglutination by glycopolymers.

Starting with a concentration of 2 mg/mL, serial two-fold dilutions of each glycopolymer (**M₂₀D₂₀A₂₀D₂₀M₂₀**, **M₂₀(D₂₀A₂₀)₂D₂₀M₂₀**, **M₂₀(D₂₀A₂₀)₃D₂₀M₂₀**, **M₂₀**, **M₁₂₀**, **MAm**, and **Mannose**) were made as described above (25 µL solution in 1st ~ 12th well). The glycopolymer solutions were incubated with 25 µL of the ConA solution for 1 h at room temperature. Then, 50 µL of the blood solutions was added and incubated for 2 h at room temperature. Precipitation of red blood cells was confirmed at the bottom of the well, and minimum concentration causing inhibition was determined by naked eyes.

3. Result and Discussion

3.1 Preparation of multi-block glycopolymer

Acrylamide type of monomers were used in this study. Acrylamide carrying mannose (**MAm**, **M**); *N,N*-dimethylacrylamide (**DMA**, **D**); and 4-acryloylmorpholine (**AMP**, **A**) were used as monomers. **MAm** was used as sugar monomer, which specifically bind to the mannose recognition protein of ConA. **DMA** and **AMP** were used as monomers for spacer segment to arrange sugars. Aqueous RAFT agent 2-((((3-(2,3-dihydroxypropyl)-amino)-3-oxopropyl)thio)carbonothioyl)thio)-propanoic acid (**DAOCTPA**) was used as a chain transfer agent in water [17], and the initiator was VA-044. 10-hour half-life temperature of VA-044 is 44 ° C, and VA-044 is used for the quick initiation within 2h polymerization [8]. The target degree of polymerization (D.P.) of each block was 20, and **MAm** was polymerized in the first and last blocks to position saccharides at both ends (Figure 1)

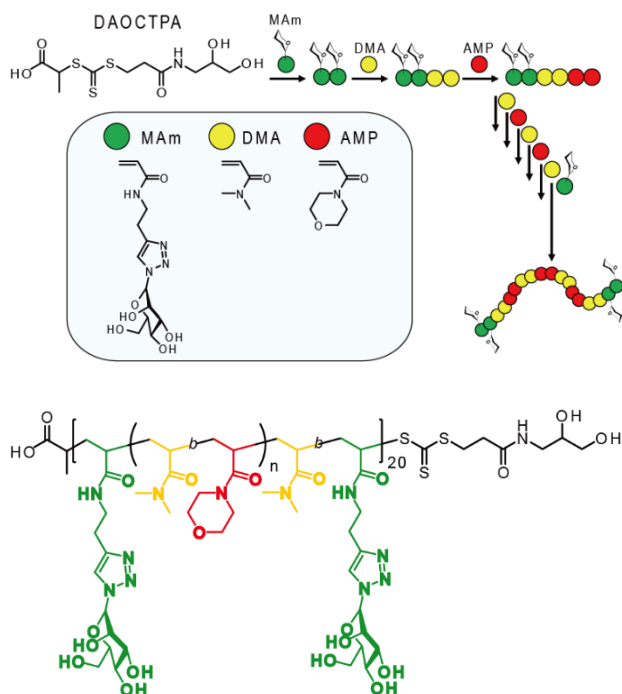


Figure 1 Schematic illustration of synthesis of multi-block glycopolymer.

The polymerization was allowed to proceed in water at 70 °C for 2 h. A block polymer with five blocks in which AMP and DMA were arranged between saccharide blocks was synthesized ($M_{20}D_{20}A_{20}D_{20}M_{20}$). The monomer concentration ([M]) and the feed ratio of the monomer to chain transfer agent and initiator ([M]: [CTA]: [I]) in each polymerization step are shown in Table 1. The equivalent amount of initiator to CTA was 0.01 eq for DMA and AMP, and 0.02 eq for MAm. ^1H NMR measurement following each polymerization step showed no peak derived from the vinyl group of the monomer (6.0 ~ 6.5 ppm), and the conversion of the monomer was >99%, which was determined by the disappearance of vinyl group (Figure 2(a)). The number average molecular weight (M_n) and molecular weight dispersity index (M_w/M_n) of the polymers after each polymerization step were determined by size exclusion chromatography (SEC) analysis. The values of M_n and molecular weight dispersity increased gradually with the elongation of the blocks. The value of dispersity was below 1.4 after the 5th polymerization step. In addition, the SEC trace showed unimodal peaks (Figure 2(b) and (c)). The hydrodynamic diameter D_h of the synthesized polymer was measured using dynamic light scattering (DLS), and the D_h was found to increase with the extension of the block structure (Table 1). Complete consumption of the

monomer was confirmed by ^1H NMR measurement, and the monomers were quantitatively introduced into the polymer structure. The unimodal SEC analysis peaks and the increase of the D_h determined by DLS indicated that the polymerization proceeded as a block polymerization. The relatively low dispersity demonstrated that the polymer structure was well-controlled.

Glycopolymers having mannose group at each end [$\text{M}_{20}(\text{D}_{20}\text{A}_{20})_2\text{D}_{20}\text{M}_{20}$ and $\text{M}_{20}(\text{D}_{20}\text{A}_{20})_3\text{D}_{20}\text{M}_{20}$] were also synthesized and were characterized by SEC and DLS (Figure 2(d)). The SEC analysis showed that each peak was unimodal and that the trace was clearly divided as a result of the difference in the number of blocks present in each polymer. The D_h values for $\text{M}_{20}\text{D}_{20}\text{A}_{20}\text{D}_{20}\text{M}_{20}$, $\text{M}_{20}(\text{D}_{20}\text{A}_{20})_2\text{D}_{20}\text{M}_{20}$, and $\text{M}_{20}(\text{D}_{20}\text{A}_{20})_3\text{D}_{20}\text{M}_{20}$ were 5.50, 6.37, and 7.37 nm, respectively. The difference in the number of internal blocks controlled the arrangement of the saccharide blocks at both ends of the polymers [21]. Homoglycopolymers (M_{20} and M_{120}) consisting only of MAm were synthesized for comparison with the multi-block glycopolymers in the interaction evaluation. The polymerization was performed under the same conditions as for the synthesis of the multi-block glycopolymers.

Polymers were obtained with narrow dispersity, suggesting the success living radical polymerization. The polymerization kept narrow dispersity even after 9th polymerization. Though the dispersity became a little larger with each polymerization step, the dispersity was below 1.50, showing the controlled polymerization with a bulky sugar monomer. The hydrodynamic diameters of the polymers showed the polymer size was increased by the polymer elongation. The polymer size was monotonously increased with polymerization with DP less than 100 mer, suggesting the possibility of control the molecular structure [22]. In each step, the monomer conversion was high, and the total yield of 9 step polymerization was 81 %

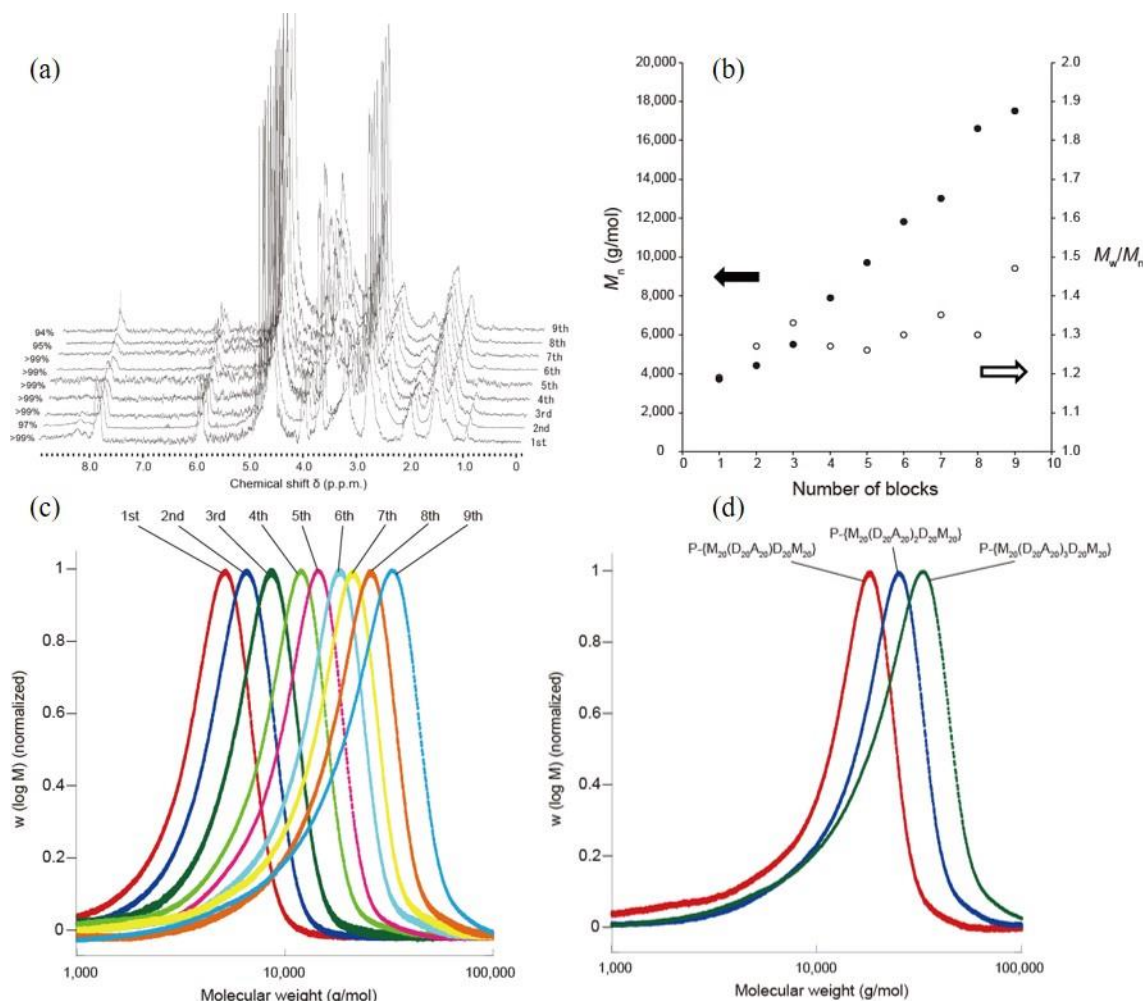


Figure 2 (a) ^1H NMR spectra (400 MHz, D_2O) showing the monomer conversion for each block after 2 h of RAFT polymerization. (b) Evolution of the relative molecular weights and molecular weight dispersity with number of blocks for the preparation of multi-block glycopolymer. Full circles represent the molecular weight from SEC analysis, and empty circles represent the molecular weight dispersity. (c) SEC chromatograph of the block glycopolymers after each polymerization step (solvent: 100 mM NaNO_3 aq). (d) SEC chromatograph of the multi-block glycopolymers (solvent: 100 mM NaNO_3 aq).

1
2**Table 1.** Properties of RAFT polymerization for preparation of multi-block glycopolymer.

	Target Polymer structure ^a	[M]: [CTA]: [I]	Conv (%) ^b	D.P. (mer) ^c	$M_{n,the}$ (g/mol) ^d	$M_{n,SEC}$ (g/mol) ^e	M_w/M_n ^e	D_h (nm) ^f
1	M ₂₀	20:1:0.02	>99	20	6,900	3,700	1.19	2.83
2	M ₂₀ D ₂₀	20:1:0.01	97	40	8,900	4,400	1.27	3.80
3	M ₂₀ (D ₂₀ A ₂₀)	20:1:0.01	>99	60	11,700	5,500	1.33	4.40
4	M ₂₀ (D ₂₀ A ₂₀)D ₂₀	20:1:0.01	>99	81	13,800	7,900	1.27	4.67
4-2 ^g	M ₂₀ (D ₂₀ A ₂₀)D ₂₀ M ₂₀	20:1:0.02	>99	100	20,000	10,800	1.35	5.50
5	M ₂₀ (D ₂₀ A ₂₀) ₂	20:1:0.01	>99	100	16,500	9,700	1.26	5.31
6	M ₂₀ (D ₂₀ A ₂₀) ₂ D ₂₀	20:1:0.01	>99	120	18,400	11,800	1.30	5.76
6-2 ^g	M ₂₀ (D ₂₀ A ₂₀) ₂ D ₂₀ M ₂₀	20:1:0.02	>99	139	24,600	15,700	1.32	6.37
7	M ₂₀ (D ₂₀ A ₂₀) ₃	20:1:0.01	>99	139	21,100	13,000	1.35	5.88
8	M ₂₀ (D ₂₀ A ₂₀) ₃ D ₂₀	20:1:0.01	95	160	23,200	16,600	1.30	6.52
9 ^g	M ₂₀ (D ₂₀ A ₂₀) ₃ D ₂₀ M ₂₀	20:1:0.02	94	179	29,400	17,500	1.47	7.37
10	M ₁₂₀	120:1:0.04	>99	119	39,300	18,200	1.20	7.07

a) The monomer, MAm, DMA, and AMP were abbreviated to M, D, and A in the polymer structure, respectively. b) Monomer conversion (Conv.) was determined by ¹H NMR measurement. c) Degree of polymerization (D.P.) was determined from ¹H NMR measurement. d) $M_{n,the} = MW_{monomer} \times D.P. + MW_{CTA}$. e) Molecular weight and molecular weight dispersity index were determined by SEC analysis. The eluent was 100 mM NaNO₃ (aq), and the sample calibrated with pullulan standard. f) The hydrodynamic diameter (D_h) was determined by DLS measurement (1 mg/mL in HEPES buffer). g) Glycopolymers having mannose at both ends.

3
4

3.2 Interaction of glycopolymers with sugar recognition protein

The interaction of the three multi-block glycopolymers - $\mathbf{M}_{20}\mathbf{D}_{20}\mathbf{A}_{20}\mathbf{D}_{20}\mathbf{M}_{20}$, $\mathbf{M}_{20}(\mathbf{D}_{20}\mathbf{A}_{20})_2\mathbf{D}_{20}\mathbf{M}_{20}$, and $\mathbf{M}_{20}(\mathbf{D}_{20}\mathbf{A}_{20})_3\mathbf{D}_{20}\mathbf{M}_{20}$ - with the target protein (ConA) was evaluated. The evaluation was carried out using a hemagglutination inhibition assay (HI assay) (Figure 3) [23]. ConA is a protein that recognizes mannose, and was selected as a target protein because of the well-defined tetrameric structure [24-26]. ConA has four sugar recognition sites at each vertex. The sugar concentration for erythrocyte inhibition was measured. The inhibition constant (K_i) of the sample was determined by the lowest inhibition concentration. A smaller K_i value represents a stronger interaction. The K_i of $\mathbf{M}_{20}\mathbf{D}_{20}\mathbf{A}_{20}\mathbf{D}_{20}\mathbf{M}_{20}$, $\mathbf{M}_{20}(\mathbf{D}_{20}\mathbf{A}_{20})_2\mathbf{D}_{20}\mathbf{M}_{20}$, $\mathbf{M}_{20}(\mathbf{D}_{20}\mathbf{A}_{20})_3\mathbf{D}_{20}\mathbf{M}_{20}$, \mathbf{M}_{20} , and \mathbf{M}_{120} were 9.88, 10.6, 13.4, 12.7, and 6.34 ($\times 10^{-4}$ M), respectively. MAm, mannose and polymers without mannose did not inhibit the hemagglutination.

The interaction of the glycopolymers with ConA was amplified by multivalent effect in all polymers. Among them \mathbf{M}_{120} showed the strongest interaction, and the K_i of \mathbf{M}_{120} was 2 times smaller than that of \mathbf{M}_{20} . \mathbf{M}_{120} has ability to bind to two binding sites of ConA because the D_h of \mathbf{M}_{120} (6.90 nm) was larger than 6.50 nm – the distance between the sugar binding sites of ConA [25]. In constant, since the D_h of \mathbf{M}_{20} was 2.83 nm, which is smaller than 6.5 nm, \mathbf{M}_{20} was thought to bind to one ConA binding site. The difference in the number of binding sites influenced the interactions of \mathbf{M}_{20} and \mathbf{M}_{120} with ConA [21, 26, 27]. The detailed molecular recognition of these polymers is currently in under investigation.

The interactions of the multi-block glycopolymers with saccharides at both ends with ConA were almost the same as that of \mathbf{M}_{20} . Since the D_h values of $\mathbf{M}_{20}(\mathbf{D}_{20}\mathbf{A}_{20})_2\mathbf{D}_{20}\mathbf{M}_{20}$ and $\mathbf{M}_{20}(\mathbf{D}_{20}\mathbf{A}_{20})_3\mathbf{D}_{20}\mathbf{M}_{20}$ were larger than 6.5 nm, these glycopolymers were expected to exhibit the same degree of interaction as \mathbf{M}_{120} . However, the K_i values of the three polymers - $\mathbf{M}_{20}\mathbf{D}_{20}\mathbf{A}_{20}\mathbf{D}_{20}\mathbf{M}_{20}$, $\mathbf{M}_{20}(\mathbf{D}_{20}\mathbf{A}_{20})_2\mathbf{D}_{20}\mathbf{M}_{20}$, and $\mathbf{M}_{20}(\mathbf{D}_{20}\mathbf{A}_{20})_3\mathbf{D}_{20}\mathbf{M}_{20}$ - were relatively consistent. Our group has previously reported that the interaction of methacrylate type triblock glycopolymers with ConA could be controlled by tailoring the distance between the saccharide blocks [21]. The binding affinity of glycopolymers were also conducted by florescence quenching experiment with FITC-ConA (supporting information Figure S8). The weak binding affinity of multi-block glycopolymers, comparing \mathbf{M}_{120} , were also confirmed by fluorescence quenching method.

The previous results of our glycopolymer and the current results of multi-block glycopolymers were not consistent [21]. In the previous report, a glycopolymer having mannose segments at both ends showed the strong interaction to ConA based on the bivalent interaction. However, the similar glycopolymer in the current research did not show the strong interaction. If the binding of glycopolymers are determined only by the sugar display, the ConA binding ability of $M_{20}(D_{20}A_{20})_3D_{20}M_{20}$ would be much stronger than $M_{20}D_{20}A_{20}D_{20}M_{20}$ and similar to M_{120} because sugar can reach two mannose binding site, but vice versa. These results suggested that the sugar-protein interaction was determined not only by sugar spatial display, but also by other factors like physical properties of polymers and hydrophobicities [27, 28]. The previous glycopolymers had polymethacrylate backbone, and the current glycopolymers have polyacrylamide backbone, where the difference in polymer backbone result in the different properties.

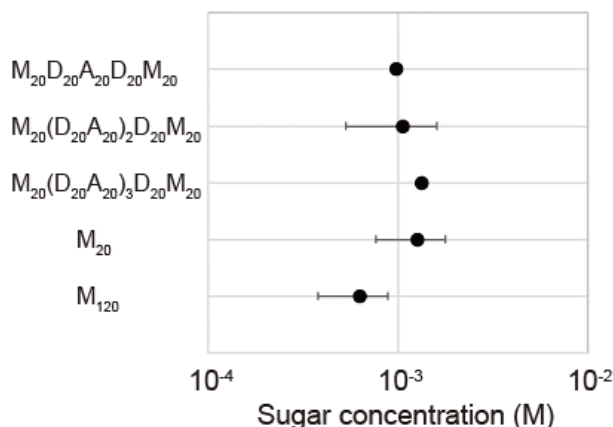


Figure 3. K_i plots from HI assay of the multi-block glycopolymers ($n = 3$).

4. Conclusion

We synthesized multi-block glycopolymers with well-defined sequence and narrow molecular weight dispersity with fast reaction and high yield, by optimized RAFT living radical polymerization. Although a glycomonomer having mannose side chain are bulky and multiblockpolymers have complex molecular structures, all polymers were obtained in high yield in this study. The analysis of polymers by SEC and DLS revealed that the polymers are prepared based on the molecular design. Molecular recognition ability of glycopolymers was maintained

even in multi-block polymers with complex structures. The synthesis technology of these polymers will be useful for the progress of biomaterials and biotechnology.

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