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# Comparative Study of Bare and Emulsified Nanoscale Zero-valent Iron for Nitrate and Phosphorus Removal

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**ABSTRACT:** *This work aims to demonstrate the effect of polyethylene sorbitan monolaurate (PSM) on the properties and reactivity of nanoscale zero-valent iron (nZVI). PSM was used in this work to prepare an emulsified nZVI to overcome the particle aggregation phenomenon of nZVI and show the prepared particles with good properties. For that purpose, TEM, XRD and reactivity test of nitrate and phosphorus were performed to show the changes in the performance of nZVI after being emulsified with PSM. The results showed that the emulsified (PSM) greatly improved the removal efficiency of nitrate. Moreover, PSM enhanced the particle dispersion of nZVI and showed the particles with good properties. The results showed that the emulsified nZVI with PSM was also suitable for reduction of nitrate even at a wide range of pH. This study proposed that the emulsified nZVI could have a significant contribution in the aspects of water treatment only for the reducible contaminates.*

**Keywords:** Nitrate; phosphorus; nanoscale zero valent iron; emulsified-nZVI

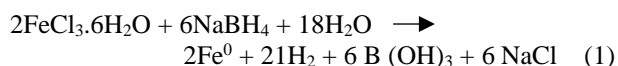
## 1. INTRODUCTION

Wastewater is known as water that has been affected negatively in quality by the generated pollutants from domestic use, agricultural and industrial activities [1]. Nutrient elements of nitrate and phosphorus are among the most found elements in wastewater [2]. Exceeding the concentration of nutrient elements in wastewater to more than the acceptable levels could adversely affect human health and the environment [3]. Therefore, several efforts have been made to increase water quality by removing the undesired elements such as nitrate and phosphorus. Among these efforts, marble dust [2], aluminum oxide particles [4], and bimetallic nanoparticles [5] were used as sorbents for phosphorus. Additionally, surfactant-modified zeolites [6], carbon nanotube [7], and chitosan nanofibers [8] were among the most used nanomaterials for nitrate removal. Owing to its strong reducing power and high adsorption capacity, nanoscale zero-valent iron (nZVI) was used for nitrate and phosphorus removal [9]. Nevertheless, due to the strong magnetic attraction of nZVI, this approach is also in need of improvement to overcome the aggregation phenomenon. Therefore, the objective of this study was to impregnate nZVI with polyethylene sorbitan monolaurate (PSM) as a good emulsifier by following the pre-agglomeration approach of synthesis. Impregnation of nZVI with PSM could have a significant contribution to offer nZVI particles with good properties and to provide a suitable reactivity toward the target contaminants

## 2. MATERIALS & METHODS

### 2.1 Synthesis of bare and emulsified nZVI

nZVI was prepared by following the chemical reduction reaction according to the following chemical equation.



In detail, to prepare 1 g of nZVI, 2.2 g of sodium borohydride was dissolved in 100 mL deoxygenated deionized water which was pumped with a flow rate of

20 mL/min into 500 mL four-neck open flask containing 5 g ferric chloride dissolved in 200 mL deoxygenated deionized water and the synthesis temperature was set at 30 °C. Once all NaBH<sub>4</sub> solution was added, the mixture was stirred for an additional 5 min as an aging time. Afterward, the produced particles were collected and dried using vacuum-filter [10]. For preparing an emulsified PSM-nZVI, the ferric chloride was mixed for 30 min with different concentration of PSM varied between 0.2 to 2 g/L.

### 2.2 Characterization of bare and PSM-nZVI

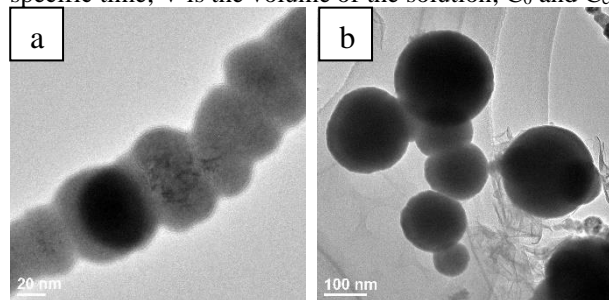
In this work, transmission electron microscopy (TEM, JEM-ARM 200 F, JEOL Co., Japan) was used to examine the surface morphology and particle size for bare and PSM-nZVI. From TEM images and using ImageJ program, the size and size distribution of nZVI before and after being stabilized were calculated. Moreover, X-ray diffraction analysis (XRD, TTR, Rigaku, Tokyo, Japan) was performed to investigate the crystalline and amorphous structure of nZVI before and after being stabilized with PSM.

### 2.3 Assessment of bare and PSM-nZVI reactivity

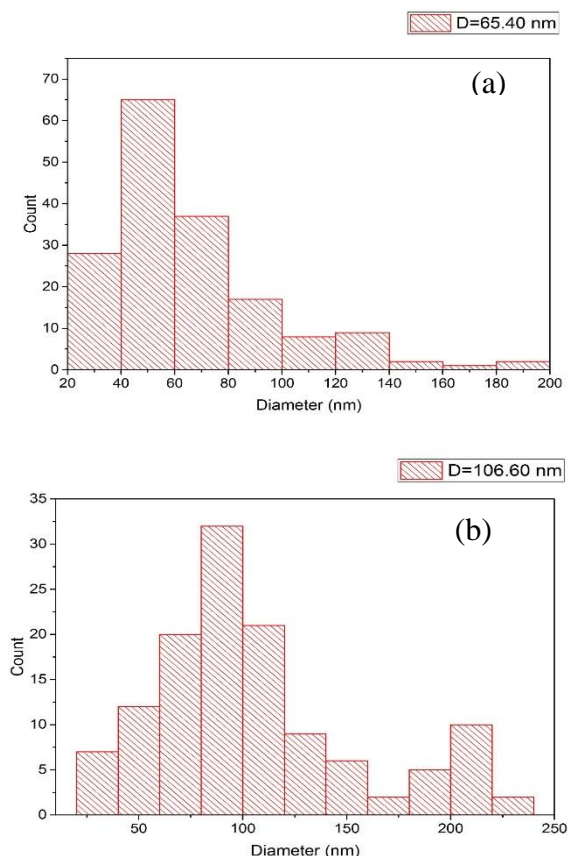
Batch experiments were performed to evaluate the effect of PSM addition on the efficiency of nZVI. These experiments were executed in 300 ml conical flask using 300 mg/L and 100 mg/L of nitrate and phosphorus solution respectively with adding 0.25 g of bare and/or stabilized PSM-nZVI. Before adding nZVI or PSM-nZVI, nitrate and phosphorus solution were purged with nitrogen bubbles for 10 min. 2 ml of solution sample was taken at specific time intervals. Afterward, samples were filtered using 0.22 µm membrane to be analyzed for nitrate and phosphorus concentration using a spectrophotometer device. The maximum nitrate and phosphorus uptake capacity of bare and emulsified nZVI was calculated by the following equation [11].

$$q_t = (V(C_0 - C_e))/m \quad (2)$$

Where,  $q_t$  (mg/g) is the maximum uptake capacity at a specific time;  $V$  is the volume of the solution;  $C_0$  and  $C_e$



**Fig. 1.** TEM images of bare-nZVI (a), and stabilized PSM-nZVI particles (b).



**Fig. 2.** Average particle size and size distribution; (a) bare-nZVI, and (b) stabilized PSM-nZVI.

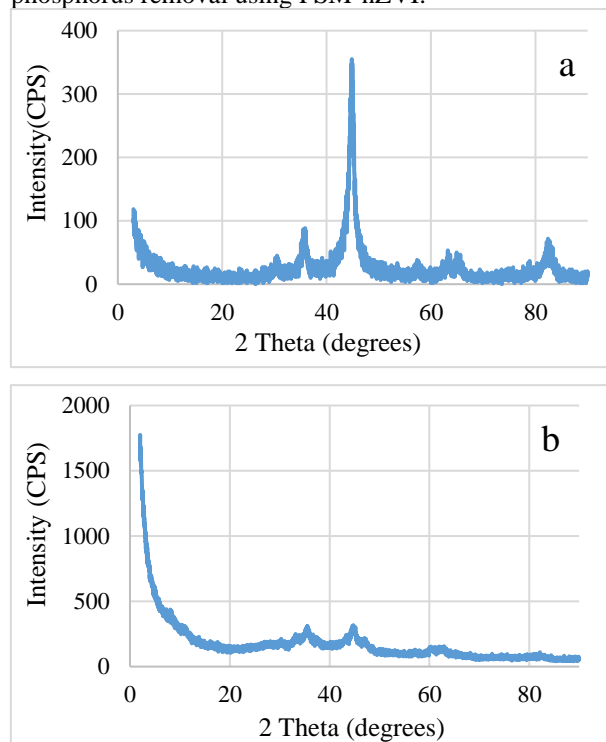
(mg/L) are the initial and final concentrations of nitrate and phosphorus;  $m$  (g) is the mass of adsorbent. In order to investigate the effect of pH, the very same experimental conditions were used with only changing the initial pH value of nitrate and phosphorus which was ranged between 3 to 12.

### 3. RESULTS & DISCUSSION

#### 3.1 Characterization

TEM analysis investigated the morphologies of bare and PSM-nZVI, and the images are presented in Fig.1. The image of bare nZVI confirmed its necklace-like structure and the particles were mostly aggregated. On the other hand, TEM image of PSM-nZVI shows the particles separated with a clear core-shell structure which could prove the ability of PSM to prevent particle aggregation. Moreover, the dark color of PSM-nZVI indicates heavier atomic mass, whereas the grey color of bare nZVI

particles indicates lighter atomic mass, illustrating the reason behind the improved reactivity toward nitrate and phosphorus removal using PSM-nZVI.



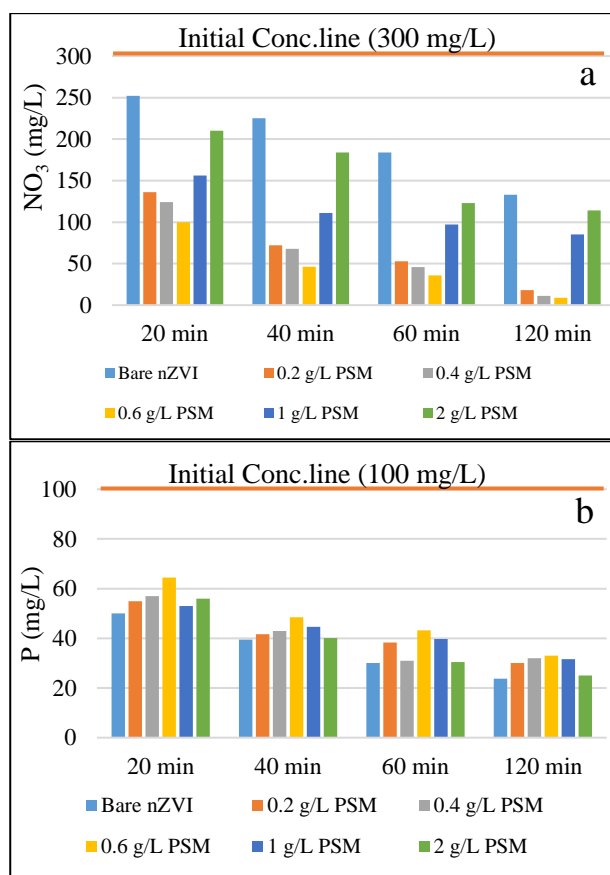
**Fig. 3.** XRD patterns of nZVI; (a) bare-nZVI, (b) PSM-nZVI.

It was noticed that the nZVI particles were wrapped with the emulsifier which resulted in creating a shell layer on the surface of nZVI particles. The emulsifier's shell layer worked as barriers around the particles to decrease their magnetic attraction, thereby, preventing particle aggregation. In spite of producing distributed and separated particles with using the emulsifier, the particle size of nZVI was not decreased. Also, it was noticed that the particle size of nZVI after being stabilized with the emulsifier was slightly increased which could be attributed to the shell layer of the emulsifier. As it presented in Fig. 2, the average particle size and size distribution were larger after the emulsification of nZVI. In order to investigate the crystallinity, chemical composition and the emulsifier's adsorption on the surface of nZVI, XRD was performed before and after the emulsification of nZVI. Fig.3 a shows XRD pattern of bare-nZVI which demonstrates the formation of zero valent iron with very sharp peaks at 2θ of 44.6 and 82.4. These results confirmed the crystallinity and purity of the synthesized iron nanoparticles. In contrast, when the nZVI particles were emulsified, the crystalline structure was completely changed to amorphous with a large decrease in the peaks of zero valent iron as shown in Fig.3 b. The amorphous structure alongside with the new formed compounds such as FeC and FeCO<sub>3</sub>, confirmed that the emulsifier was well bounded and adsorbed on the surface of nZVI. The XRD pattern of nZVI was dramatically changed to amorphous after being emulsified. The amorphous structure of the emulsified nZVI is due to disrupting the periodic arrangement of atoms which leads to reflecting the X-ray in many directions and obtaining the amorphous structure. These results confirmed that the emulsified nZVI was successfully synthesized through the formed bonds

between the atoms such as  $\text{CFe}_3$  and  $\text{Fe}_3\text{O}_4$ , implying that the adsorption mechanism of the emulsifier on the surface of nZVI was through the chemical bonds.

### 3.2 Nitrate removal using bare and PSM-nZVI

Nitrate removal was investigated using bare and PSM-nZVI. Several experiments were carried out with different loads of PSM (0.2, 0.4, 0.6, 1 and 2 g/L) to nZVI to detect its effect on the reactivity of nZVI towards nitrate reduction. As shown in Fig. 4 a, nitrate reduction improved largely with increasing the PSM concentration up to 0.6 g/L. However, high PSM concentrations more than 0.6 g/L negatively affected nitrate reduction. Therefore, a dosage of 0.6 g/L of PSM was the optimum concentration for emulsifying nZVI. The maximum nitrate uptake capacity calculated using eq. 2 showed that the maximum uptake capacity of nitrate using bare nZVI reached 133.6 mg  $\text{NO}_3/\text{g}$  nZVI, whereas, the maximum uptake capacity of nitrate using PSM-nZVI at the optimum concentration of PSM to nZVI (0.6 g/L) reached 233.04 mg  $\text{NO}_3/\text{g}$  PSM-nZVI. The improvement of nitrate reduction could be attributed to the lower agglomeration of PSM-nZVI particles as it was observed from the obtained TEM images. The separated and particles of nZVI after being emulsified with PSM resulted in increasing the reaction rate of nitrate reduction due to the increased number of the released electrons from the core of nZVI. Therefore, the emulsifier of PSM is highly recommended to be used for synthesizing dispersed nZVI particles for efficient nitrate removal.



**Fig. 4.** Nitrate and phosphorus removal efficiency using bare and PSM-nZVI at different loading concentrations of PSM to nZVI varied from 0.2 to 2 g/L. Reaction conditions; 200 ml of nitrate and phosphorus solution with an initial concentrations of 300 and 100 mg/L respectively. The reaction was conducted at room temperature for 2 hr. with a mixing speed of 1000 rpm

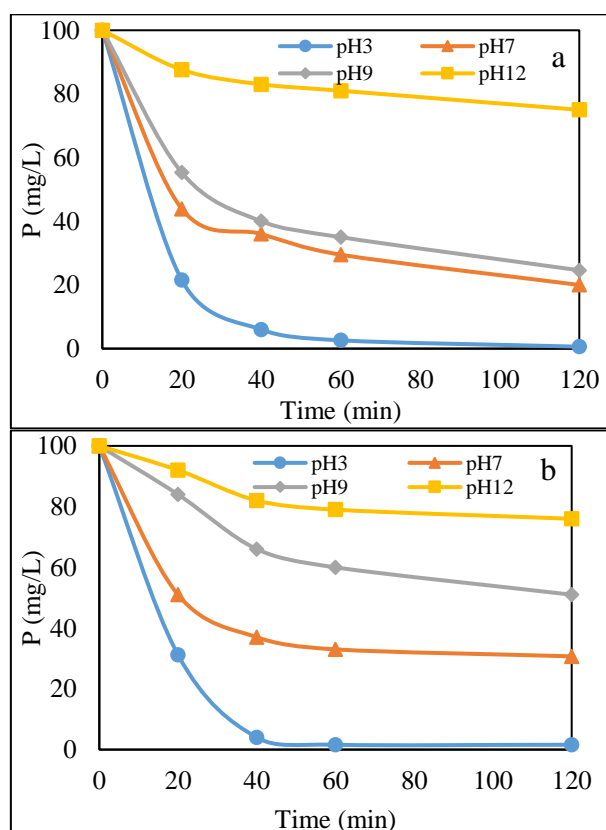
using a magnetic stirrer.

### 3.3 Phosphorus removal using bare and PSM-nZVI

Phosphorus removal using bare and PSM-nZVI was investigated. As shown in Fig. 4. b the addition of PSM to nZVI was not improved phosphorus uptake despite of using different concentrations of PSM. Phosphorus uptake remained better using bare nZVI. The maximum adsorption capacity of phosphorus was 61.04 mg /g using bare-nZVI, whereas, the maximum adsorption capacity of phosphorus decreased to 59.44 mg/g using PSM-nZVI. The slight decrease in reactivity could be attributed to the effect of PSM on the adsorption of phosphorus on the surface of nZVI by blocking the reactive sites even at low concentrations of PSM.

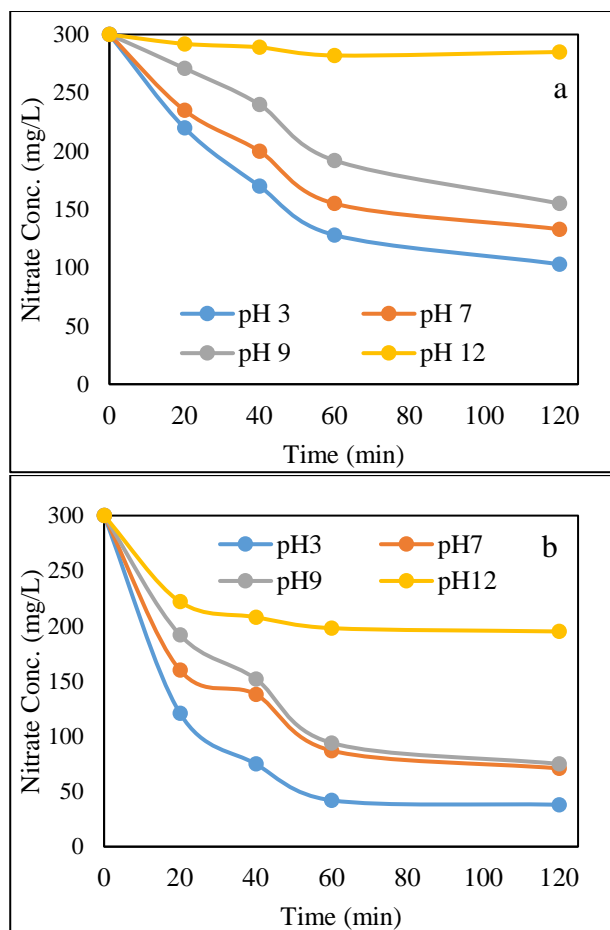
### 3.4. Effect of pH on phosphorus removal

It has proved that in the previous reports nitrate and phosphorus removal favor acidic condition [11, 12]. The effect of solution pH was investigated to detect the effect of pH on phosphorus removal using bare and PSM-nZVI. As a result, phosphorus removal significantly improved at the acidic conditions of pH whether using bare or emulsified nZVI as shown in Fig. 5. But there is a slight improvement in phosphorus removal using PSM-nZVI compared with bare-nZVI at different pH. For instance, the maximum adsorption capacity of phosphorus reached 55.4 mg/g using bare -nZVI at 7 pH, but in the case of PSM-nZVI reached 64 mg/g at the same pH. Further improvement of phosphorus removal by PSM-nZVI was observed at pH 9 where the adsorption capacity of phosphorus reached 60.32 mg/g but in case of bare-nZVI was only 39.2 mg/g. The improvement of phosphorus removal using PSM-nZVI was also noted at pH 3 and pH 12. This result suggested that the improvement of phosphorus removal using PSM-nZVI requires pH adjustment.



**Fig. 5.** effect of different pH values on phosphorus removal a) bare-nZVI; b) PSM-nZVI.





**Fig. 6.** effect of different pH values on nitrate removal a) bare-nZVI; b) PSM-nZVI.

### 3.5. Effect of pH on Nitrate removal

Fig. 6. shows the results of nitrate reduction using bare and emulsified nZVI at different pH values. The results showed that the reduction of nitrate either using bare or emulsified nZVI was favored at acidic and neutral pH values. It was reported that the acidic solutions accelerate the corrosion reaction of nZVI, thereby increasing the released number of electron for further nitrate reduction [13]. Additionally, nitrate reduction significantly increased using the emulsified nZVI at different pH compared with bare nZVI at different pH. These results confirmed the ability of the emulsified nZVI to be used for nitrate removal at a wide range of pH from 3 to 9.

### 3.6 Effect of adsorbate initial concentration

#### 3.6.1 Effect of phosphorus initial concentration

Several batch experiments were conducted to detect the effect of different phosphorus initial concentrations (52.5, 367.5, 735, and 1050 mg/L) on its removal efficiency using a fixed amount of adsorbent (1 g/L of bare or emulsified nZVI). To reach the equilibrium concentration, the reaction was conducted for 3 hr. As a result of these investigations, the adsorption of phosphorus was dramatically increased with increasing phosphorus initial concentration as shown in Fig.7. This could be attributed to the availability of phosphorus atoms in the aqueous solution. Interestingly and unlike the presented results in Fig. 7. b, the removal efficiency of phosphorus was improved using the emulsified nZVI comparing to the removal efficiency of bare nZVI as shown in Fig. 5. a and b. This also could be ascribed to the availability of phosphorus in the aqueous solution.

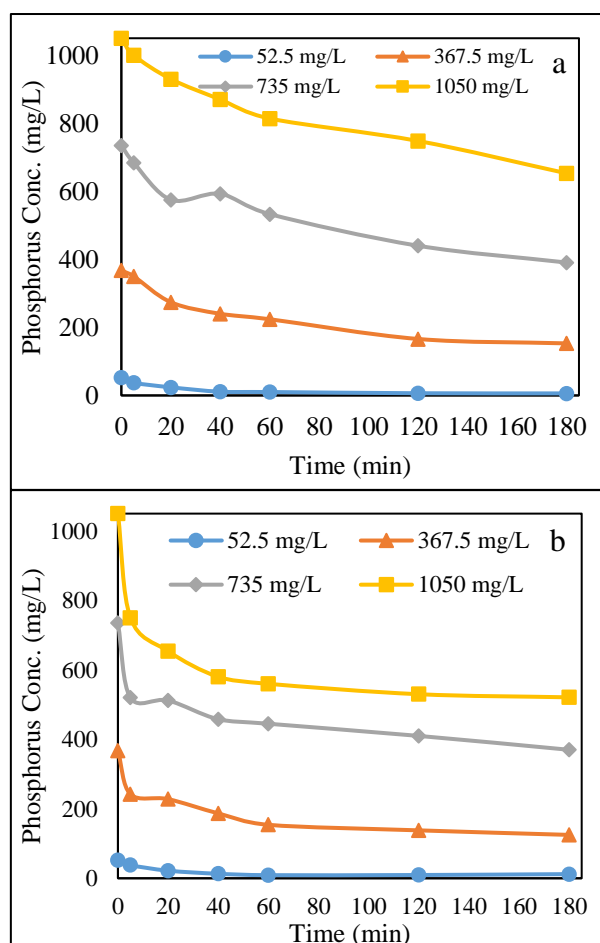
#### 3.6.2 Effect of nitrate initial concentration

Fig. 8 shows nitrate reduction under different initial concentration of nitrate (100, 500, 700, and 1000 mg/L) using both bare and emulsified nZVI. Nitrate reduction largely increased with increasing its initial concentration whether using bare or emulsified nZVI. When using 1000 mg/L as an initial concentration, nitrate reduction was two times higher than using 500 mg/L as an initial concentration. Moreover, the reduction of nitrate was higher using PSM-nZVI compared to bare-nZVI at different initial concentrations.

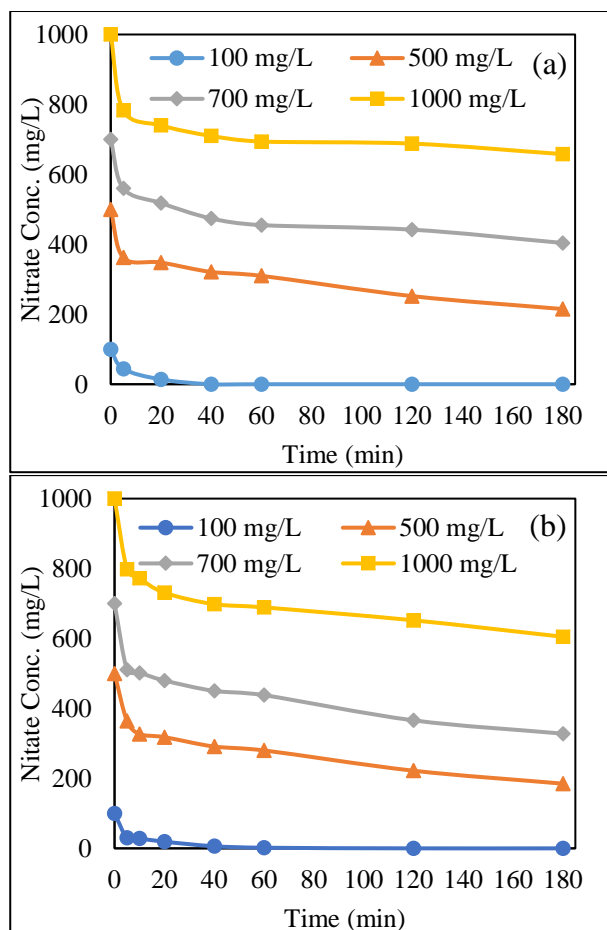
#### 3.6.3 Adsorption isotherm

Batch tests were conducted for 3 hr. to reach the equilibrium state of nitrate and phosphorus removal using bare and emulsified nZVI. The batch experiments were conducted using different initial concentration of phosphorus and nitrate. Fig. 9 and 10 present the isothermal results of phosphorus and nitrate adsorption, detecting the relationship between the equilibrium adsorption capacities of bare and emulsified nZVI and concentration of nitrate and phosphorus in aqueous solution at equilibrium. It was noticed that the performance of PSM-nZVI was higher than the bare-nZVI towards nitrate and phosphorus removal, as indicated by the maximum adsorption capacities of bare and emulsified nZVI. (calculated from batch test results). To elucidate further, two adsorption isotherm models were evaluated for best fit to the experimental data. These two models are Langmuir (2) and Freundlich (3) and the models are described by the following equations.

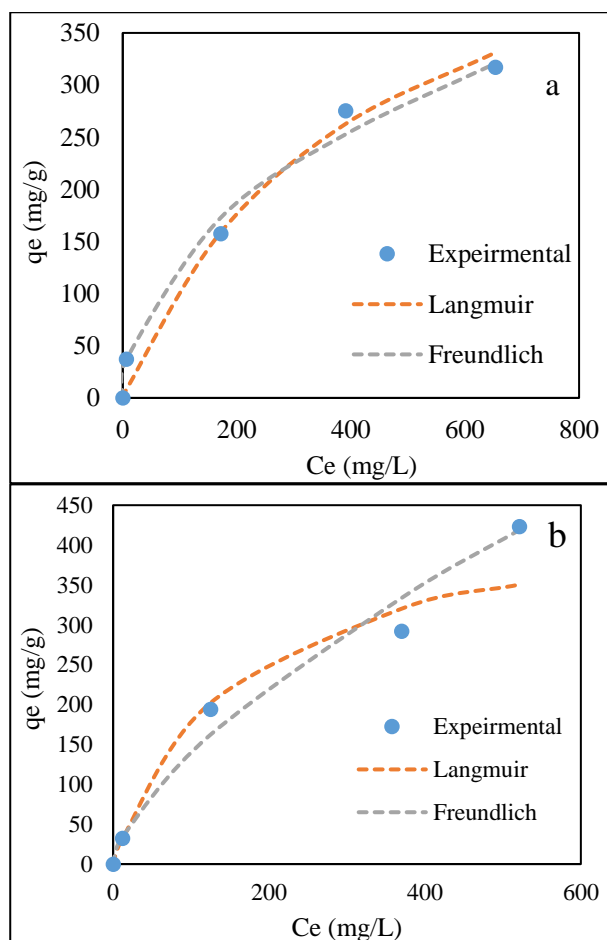
$$q_e = \frac{q_m k_l c_e}{1 + k_l c_e} \xrightarrow{\text{Linearized}} \frac{c_e}{q_e} = \frac{c_e}{q_m} + \frac{1}{q_m k_l} \quad (2)$$



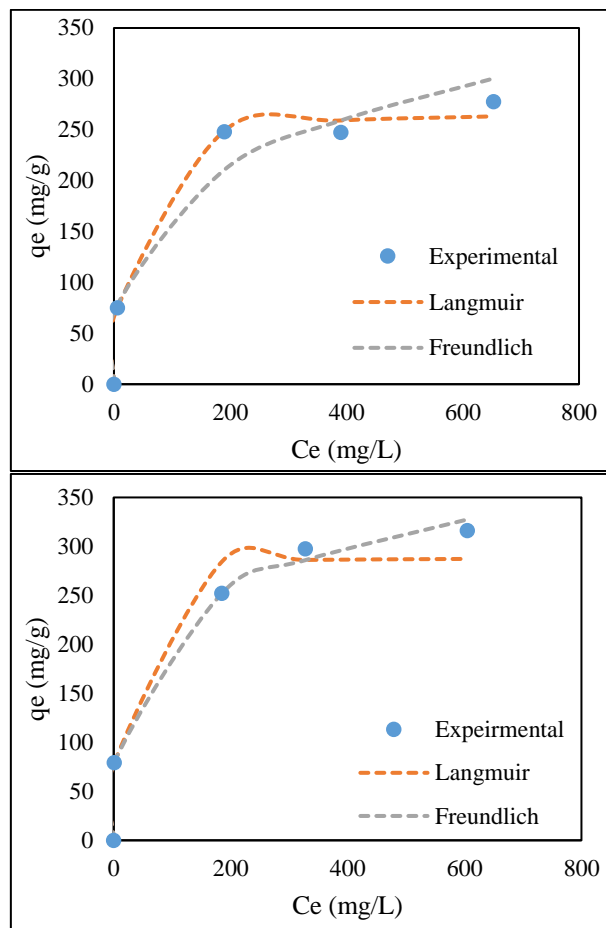
**Fig.7.** effect of phosphorus initial concentrations on its removal efficiency using a) bare-nZVI, b) PSM-nZVI.



**Fig.8.** effect of phosphorus initial concentrations on it is removal efficiency using a) bare-nZVI, b) PSM-nZVI.



**Fig. 9** adsorption isotherm of phosphorus onto a) bare-nZVI; b) PSM-nZVI.



**Fig. 10** adsorption isotherm of nitrate uptake using a) bare-nZVI, and b) PSM-nZVI

$$q_e = k_f c_e^{\frac{1}{n}} \xrightarrow{\text{Linearized}} \ln k q_e = \ln k_f + \frac{1}{n} \ln c_e \quad (3)$$

The calculated parameters of these models are given in Table 1 and 2, including  $q_m$ ,  $k_L$  and  $R^2$  of Langmuir and  $k_f$ ,  $n$ , and  $R^2$  of Freundlich model. In terms of the best fit model criterion ( $R^2$ ), the two models of Langmuir and Freundlich were competing and appropriate for describing the adsorption equilibrium data of nitrate and phosphorus either using bare or emulsified nZVI. However, Langmuir model was more appropriate in describing the equilibrium data than Freundlich model, implying that the adsorption of nitrate and phosphorus is achieved on a monolayer sorption associated with uniform adsorption energies on the sorption sites.

Model	Parameter	Phosphorus	Nitrate
Langmuir	$q_m$ (mg/g)	540	269.3
	$K_L$ (L/mg)	0.00242	0.0645
	$R^2$	0.99	0.998
Freundlich	$K_f$ (mg/g)	15.96	46.6
	$n$	2.1	3.48
	$R^2$	0.99	0.968

**Table 1.** isotherm parameters for nitrate and phosphorus adsorption by nZVI.

Model	Parameter	Phosphorus	Nitrate
Langmuir	$q_m$ (mg/g)	456	288.4
	$K_L$ (L/mg)	0.0063	0.378
	$R^2$	0.99	0.99
	$K_f$ (mg/g)	6.5	79.4
Freundlich	$n$	1.506	4.524
	$R^2$	98	0.99

**Table 2.** isotherm parameters for nitrate and phosphorus adsorption by PSM-nZVI.

#### 4. CONCLUSIONS

Nitrate and phosphorus removal using bare and PSM-nZVI were investigated. Impregnation of nZVI with PSM as an emulsifier prevented the particles aggregations. Nitrate reduction was significantly improved using PSM-nZVI where the maximum uptake capacity of nitrate reached 233.04 mg/g using PSM-nZVI and was only 133.6 mg/g using bare-nZVI. Phosphorus adsorption was not improved using PSM-nZVI.

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